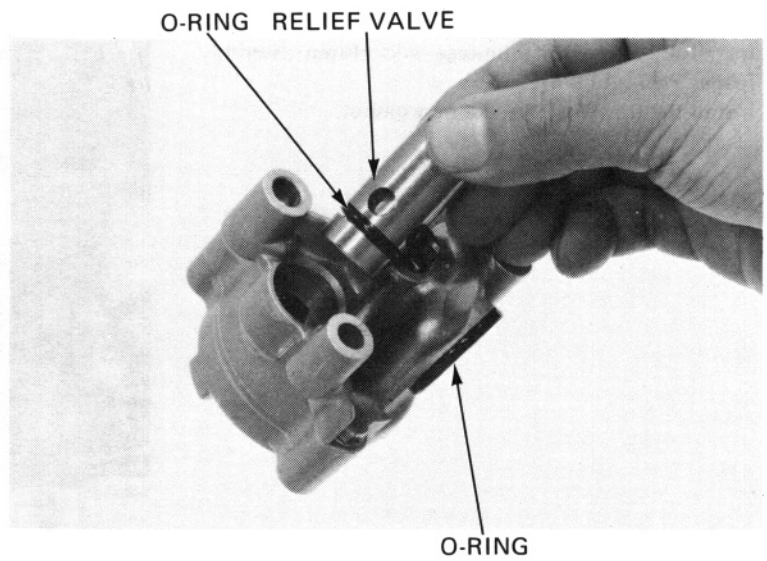


Install the relief valve with a new O-ring into the oil pump body.

Install a new O-ring into the oil strainer hole.



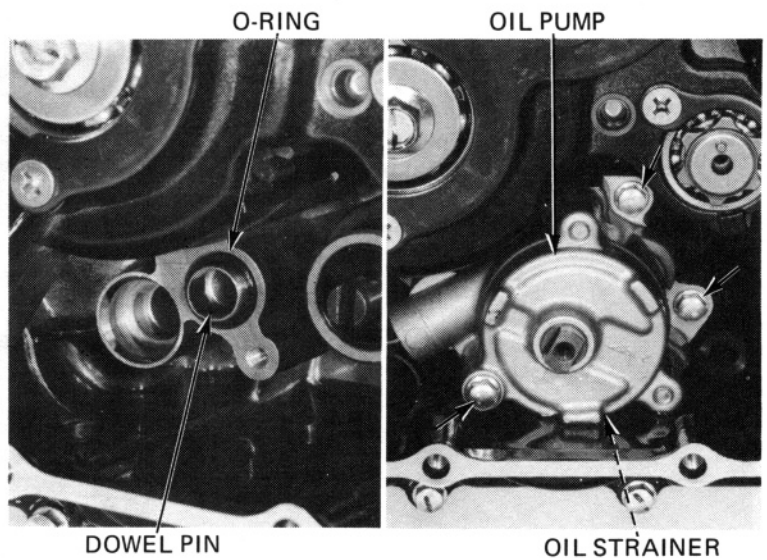
### INSTALLATION

Install the dowel pin and a new O-ring.

Put the oil strainer into the crankcase, and then install the oil pump. Tighten the bolts.

**TORQUE: 8–12 N·m**  
(0.8–1.2 kg·m, 6–9 ft·lb)

Install the oil strainer.



Place the oil pump driven sprocket into the drive chain. The "IN" mark on the driven sprocket should face the crankcase.

Install the washer and tighten the bolt.

**TORQUE: 8–12 N·m**  
(0.8–1.2 kg·m, 6–9 ft·lb)

