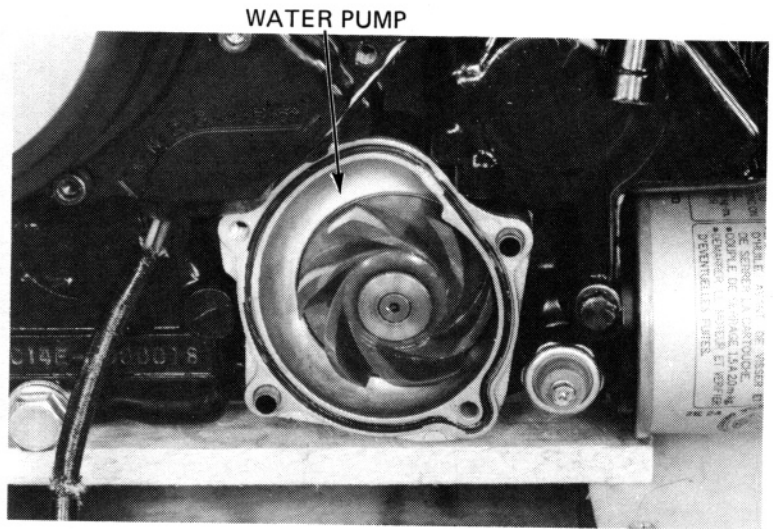
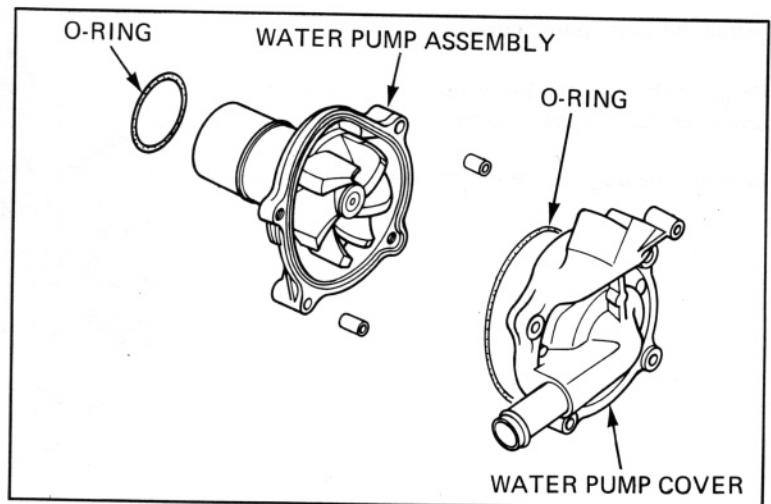


Pull the water pump off the crankcase.



INSPECTION

Check the water pump for mechanical seal leakage and bearing deterioration. Replace the water pump as an assembly if necessary.



INSTALLATION

Apply a coat of clean engine oil to a new O-ring and install it in the water pump shaft housing groove.

Align the water pump shaft groove with the oil pump shaft and insert the water pump into the crankcase.

