

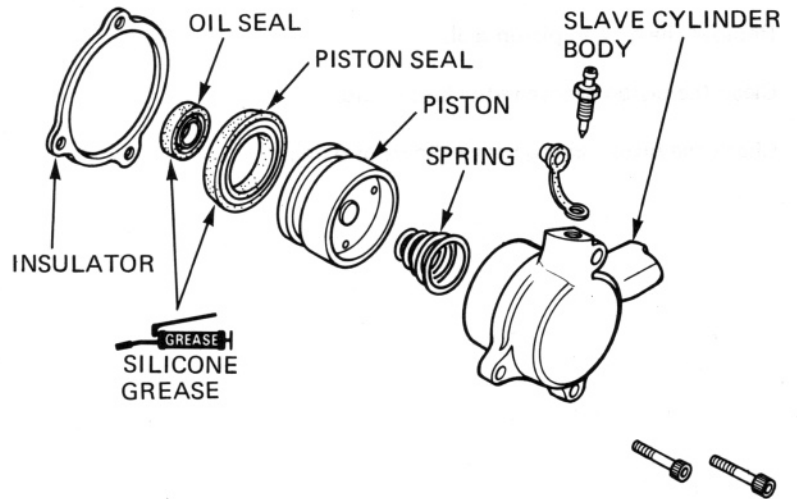
CLUTCH

ASSEMBLY

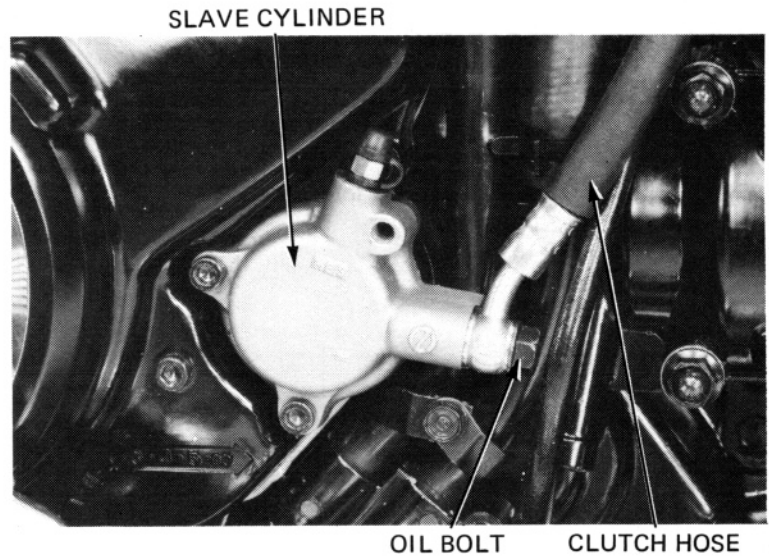
Assemble the slave cylinder in the reverse order of disassembly. The seals must be replaced with new ones whenever they have been removed.

Lubricate the piston and piston seal with a medium grade of Hi-Temperature silicone grease or brake fluid before assembly.

Be certain the piston seal is seated in the piston groove. Place the piston in the cylinder with the oil seal end facing out.



Install the insulator and slave cylinder. Connect the clutch hose with the oil bolt and the two sealing washers.



Install the slave cylinder cover.

Fill the clutch fluid reservoir and bleed the clutch system (page 7-4).

