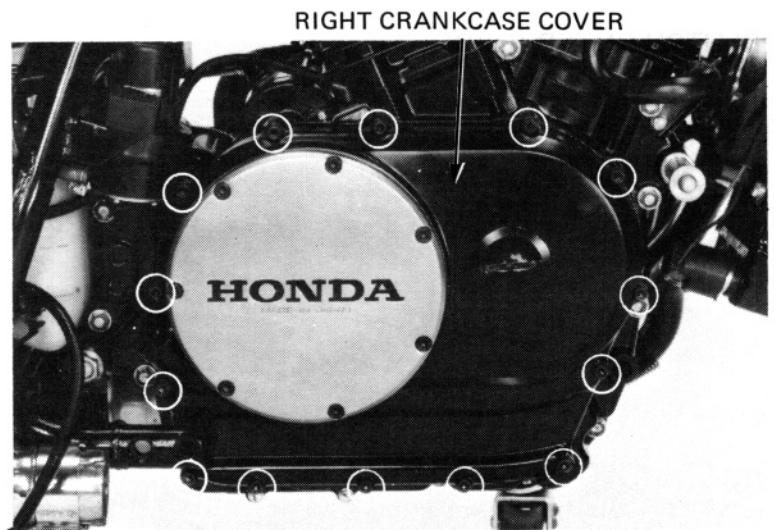


CLUTCH

Install the right crankcase cover and tighten the cover bolts.

TORQUE: 8–12 N·m (0.8–1.2 kg-m, 6–9 ft-lb)



Install the sub-frame and tighten the bolts.

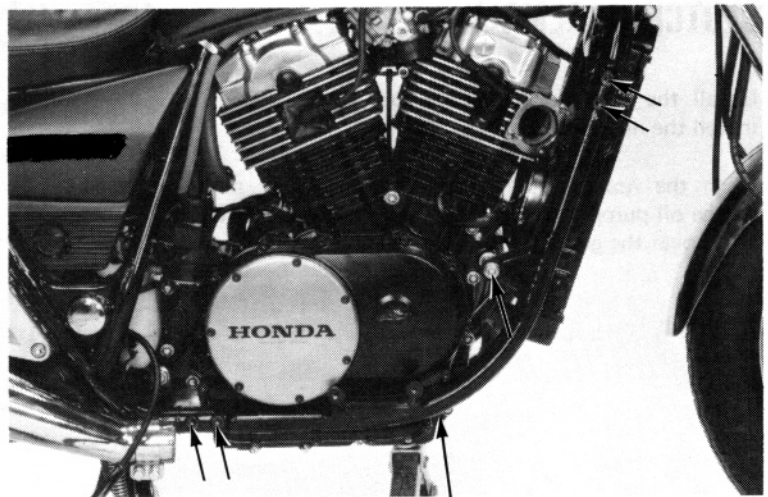
TORQUE:

Upper 70–80 N·m (7.0–8.0 kg-m, 51–58 ft-lb)

Lower 35–45 N·m (3.5–4.5 kg-m, 25–33 ft-lb)

Install and torque the engine mount 10 mm nut.

TORQUE: 45–60 N·m (4.5–6.0 kg-m, 33–43 ft-lb)



SUB-FRAME

Install the right exhaust pipe and tighten the exhaust pipe joint nuts.

TORQUE: 8–14 N·m (0.8–1.4 kg-m, 6–10 ft-lb)

Tighten the exhaust pipe clamp bolts.

TORQUE: 18–28 N·m (1.8–2.8 kg-m, 13–20 ft-lb)

Fill the crankcase with oil (page 2-3).

