

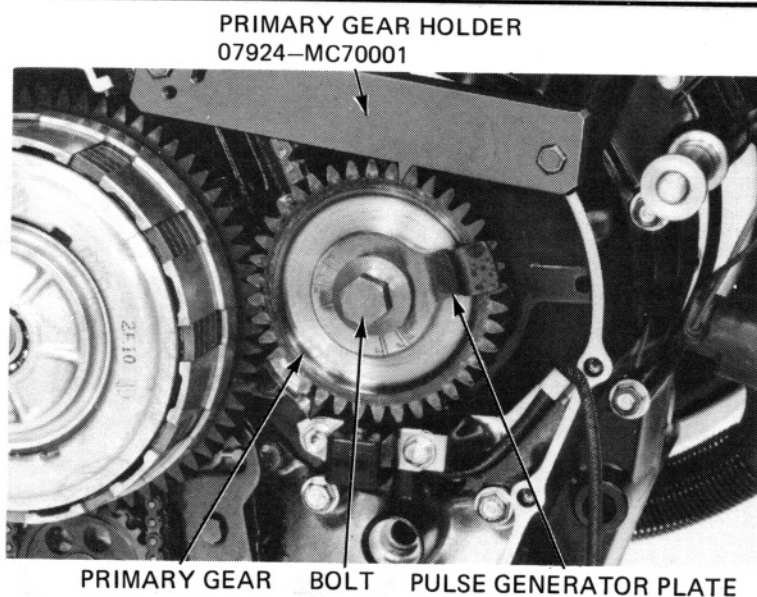
PRIMARY GEAR

REMOVAL

Remove the right crankcase cover (page 7-15).

Hold the primary gear with the gear holder and remove the bolt.

Remove the pulse generator plate and primary gear from the crankshaft.



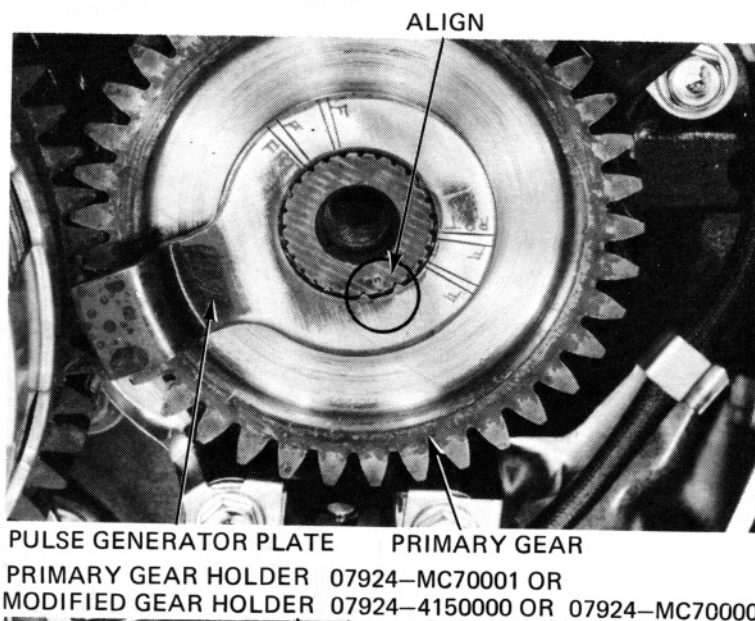
INSTALLATION

Install the primary gear.

Align the center of two pulse generator plate teeth with the flat of the crankshaft serrations and install the plate.

Measure the pulse coil air gap and adjust if necessary.

COIL AIR GAP: 0.3–0.9 mm (0.01–0.04 in)



Tighten the primary gear bolt.

TORQUE:

80–100 N·m (8.0–10.0 kg·m, 58–72 ft·lb)

Remove the gear holder tool and install the right crankcase cover.

