

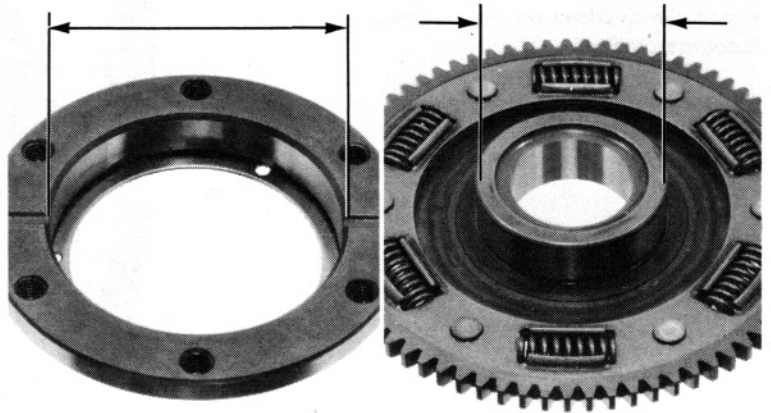
Inspect the driven gear for damage or excessive wear.

Measure the starter clutch outer I.D.

**SERVICE LIMIT: 74.50 mm (2.933 in)**

Measure the driven gear O.D.

**SERVICE LIMIT: 57.60 mm (2.268 in)**

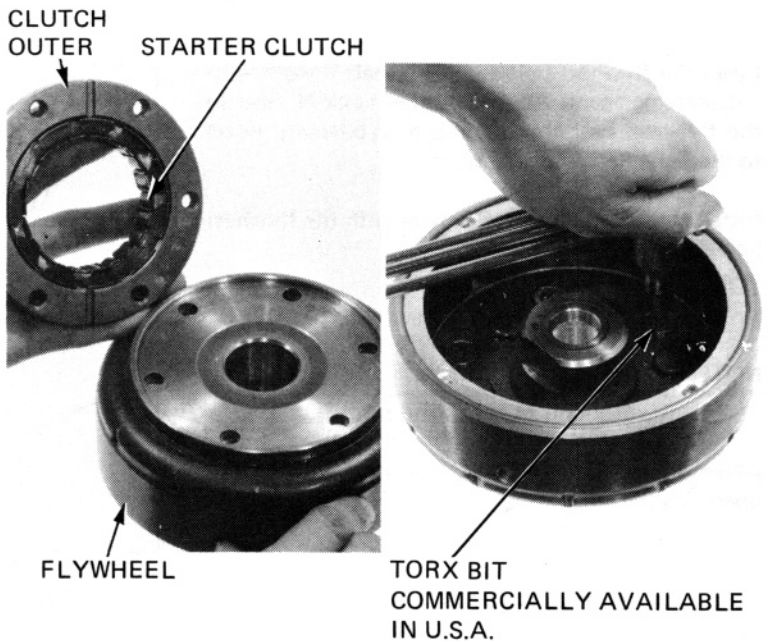


## STARTER CLUTCH ASSEMBLY

Install the starter clutch and clutch outer onto the flywheel.

Apply Loctite® Lock N'Seal to the threads of the six torx bolts and tighten the bolts with a torx bit.

**TORQUE: 18–25 N·m (1.8–2.5 kg·m, 13–18 ft·lb)**



Install the starter driven gear and needle bearing over the crankshaft.

Install the starter reduction gear, drive gear and shafts.

**NOTE:**

The starter drive gear and reduction gear must be replaced as a set; if either the starter drive gear or reduction gear needs replacement, replace the other gear also.

