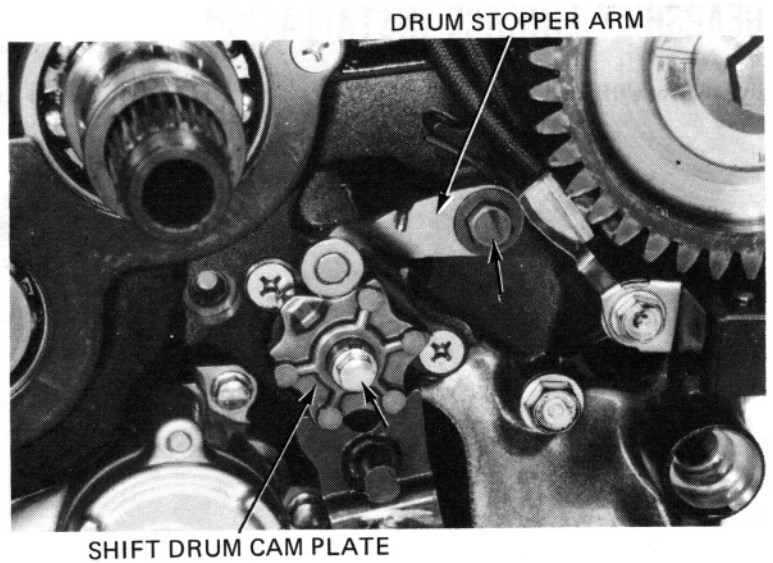


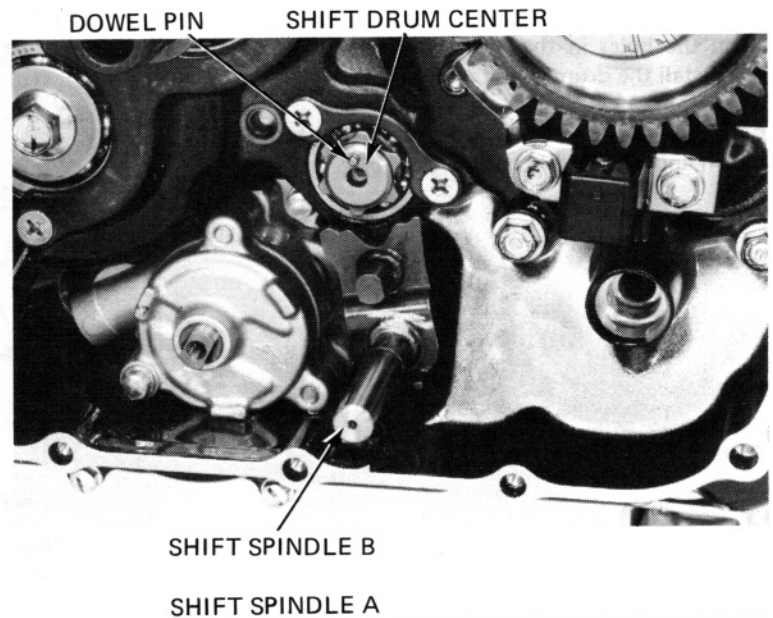
Remove the drum stopper arm bolt, arm and spring.

Remove the shift drum cam plate bolt and cam plate.



Remove the dowel pin and the shift drum center.

Remove gear shift spindle B.



Remove the flywheel and starter clutch assembly (section 8).

Remove the shift spindle guide plug from the left crankcase.

Remove gear shift spindle A.

