

VALVE GUIDE REPLACEMENT

Heat the cylinder head to 100°C (212°F) with a hot plate or oven.

WARNING

To avoid burns, wear heavy gloves when handling the heated cylinder head.

CAUTION:

- *Do not use a torch to heat the cylinder head; it may cause warping.*

Support the cylinder head and drive out the old guides from the combustion chamber side of the cylinder head.

NOTE:

Avoid damaging the cylinder head.

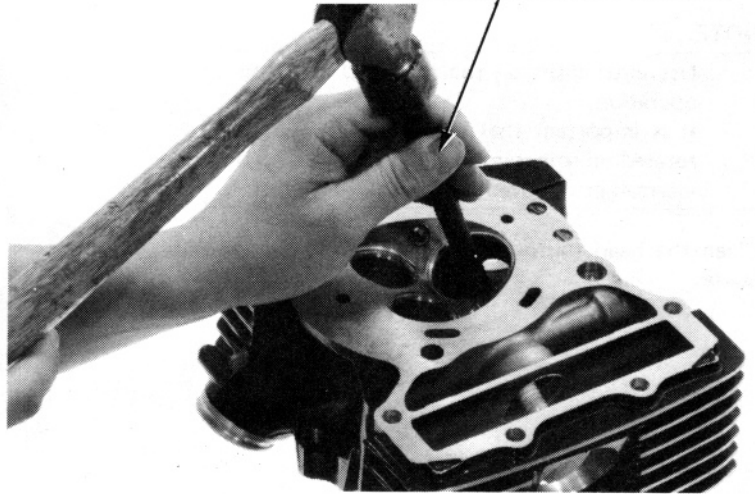
Drive new guides in from the rocker arm side of the cylinder head.

VALVE GUIDE PROJECTION ABOVE CYLINDER HEAD:

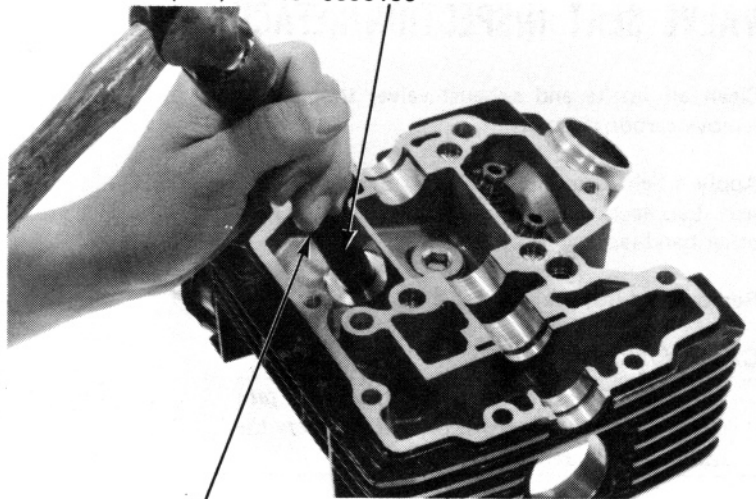
IN: 14.5 ± 0.1 mm (0.5709 ± 0.004 in)

EX: 15.5 ± 0.1 mm (0.6102 ± 0.004 in)

VALVE GUIDE REMOVER, 6.1 mm
07742-0010200 OR 07942-6110000



VALVE GUIDE DRIVER ATTACHMENT
(IN.) 07943-6570100
(EX.) 07943-6890100



VALVE GUIDE REMOVER
07942-6110000

