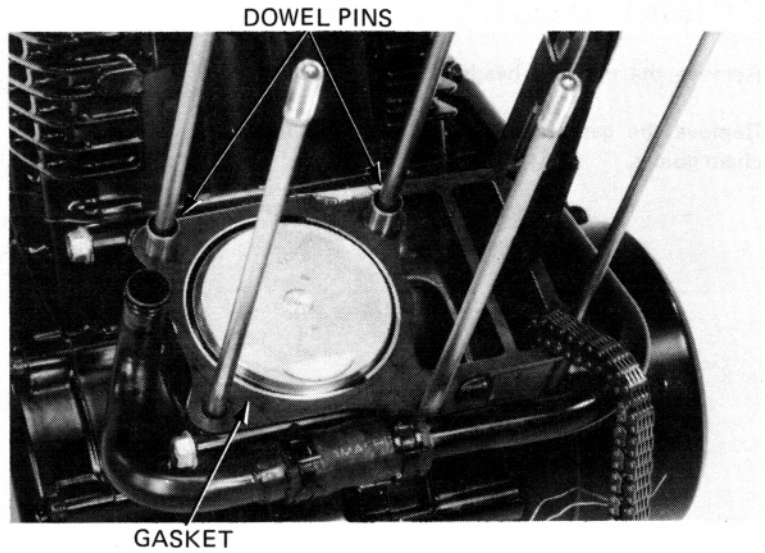


CYLINDER/PISTON

Remove the gaskets and dowel pins.



Clean the top of each cylinder thoroughly with a scraper.

NOTE:

- Avoid damaging the gasket surface.
- The gasket will come off easier if it is soaked in solvent.



CYLINDER INSPECTION

Inspect the cylinder bores for wear or damage.

Measure the cylinder I.D. at three levels in X and Y axis.

SERVICE LIMIT:

- '83: 79.67 mm (3.137 in)
- After '83: 76.66 mm (3.018 in)

Calculate the taper and out of round.

SERVICE LIMIT:

- Taper: 0.05 mm (0.002 in)
- Out of round: 0.05 mm (0.002 in)

