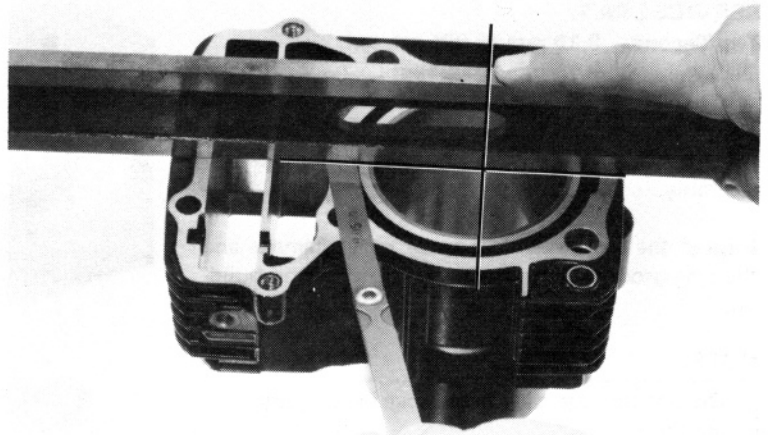


Inspect the cylinders for transverse warpage across the top.

**NOTE:**

Measure warpage using a straight edge and feeler gauge in the directions shown.

**SERVICE LIMIT: 0.10 mm (0.004 in)**



**PISTON REMOVAL**

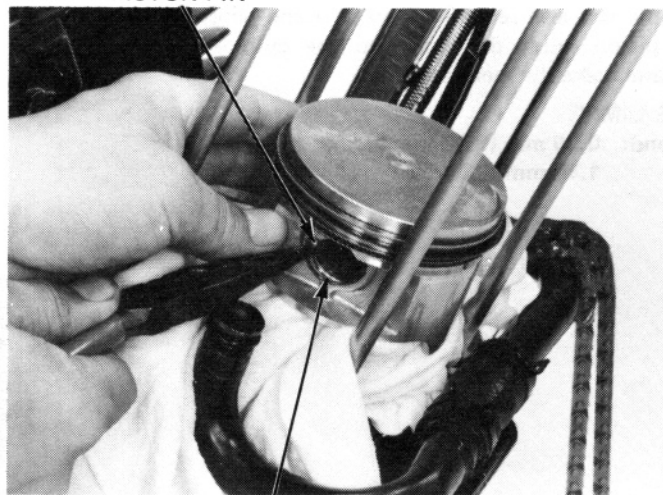
Place a shop towel into the crankcase and remove the piston pin clips.

**NOTE:**

Do not let the clips fall into the crankcase.

Push the piston pin out and remove the piston.

PISTON PIN



PISTON PIN CLIP

Remove the oil jet and check for clogging. Check the O-ring for damage or deterioration.

OIL JET

O-RING

