

Measure each piston pin hole I.D.

**SERVICE LIMIT: 20.05 mm (0.789 in)**

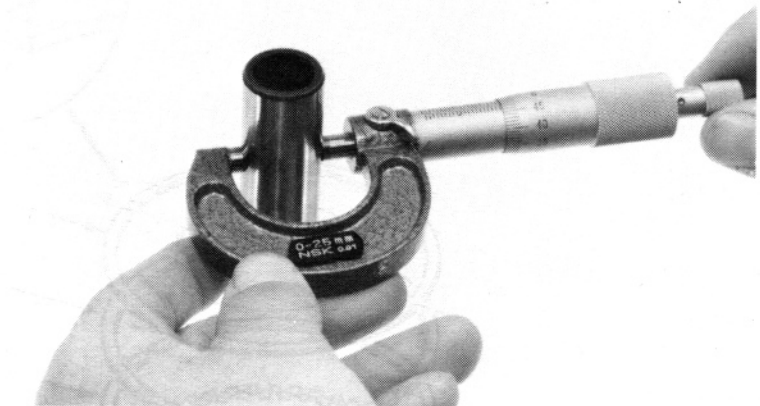


Measure each piston pin O.D.

**SERVICE LIMIT: 19.80 mm (0.780 in)**

Calculate the piston pin to piston clearance.

**SERVICE LIMIT: 0.25 mm (0.010 in)**



## PISTON RING INSTALLATION

Clean the piston domes, ring lands, and skirts.

NOTE:

Insert the outside surface of the ring into the proper ring groove and roll around in the groove to make sure that the ring has a free fit around the piston's circumference.

