

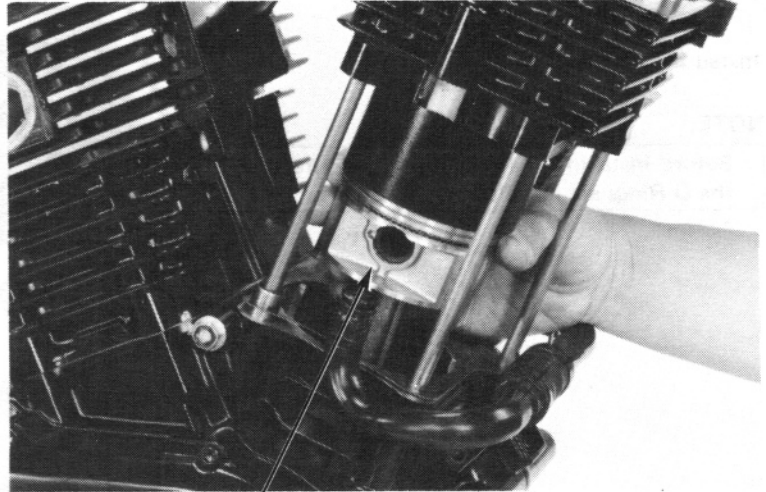
CYLINDER/PISTON

Coat the cylinders, piston rings/grooves and pistons with oil.

Install the piston assemblies into the cylinders from the top of the crankcase while compressing the piston rings with your fingers. Be sure each assembly is returned to its original position as noted during removal.

NOTE:

Be careful not to damage the piston rings during assembly.

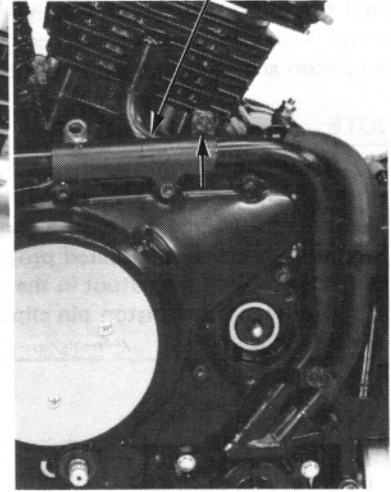
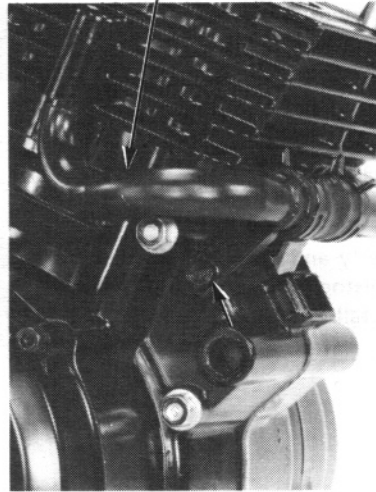


PISTON

FRONT CYLINDER
WATER PIPE

REAR CYLINDER
WATER PIPE

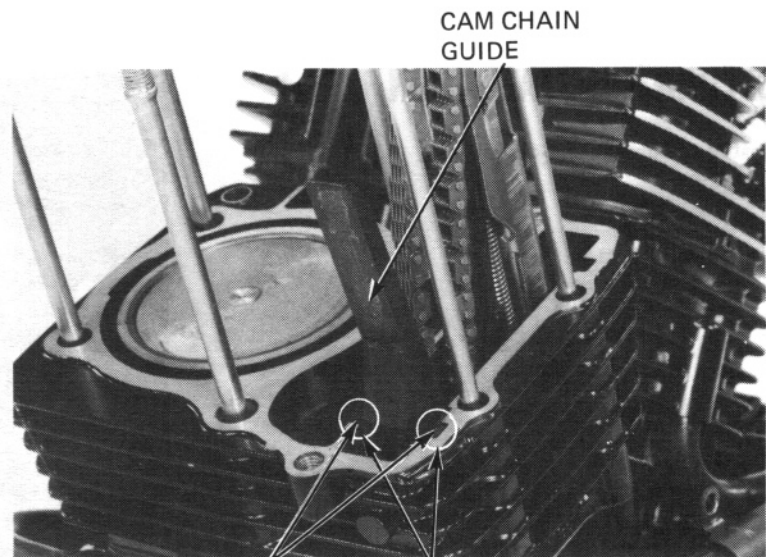
Apply oil to new water pipe O-rings and place them on the water pipes. Connect the water pipes to the cylinders.



Install the cam chain guides.

NOTE:

- Align the guide bosses with the grooves in the cylinders.
- Make sure that the end of the guide is inserted into place in the crankcase.



BOSSSES GROOVES