

# 12. CRANKCASE

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## SERVICE INFORMATION

- To service the connecting rods, crankshafts and transmission, the crankcase must be separated.

## TORQUE VALUES

8 mm bolt:	20–25 N·m (2.0–2.5 kg-m, 14–18 ft-lb)
8 mm socket head bolt:	20–25 N·m (2.0–2.5 kg-m, 14–18 ft-lb)
6 mm bearing set plate screw:	7–11 N·m (0.7–1.1 kg-m, 5–8 ft-lb) (Apply LOCTITE® to the threads)
10 mm special bolt:	35–45 N·m (3.5–4.5 kg-m, 25–33 ft-lb)

## TOOL

<b>Special</b>	
Shaft holder	07923–6890101