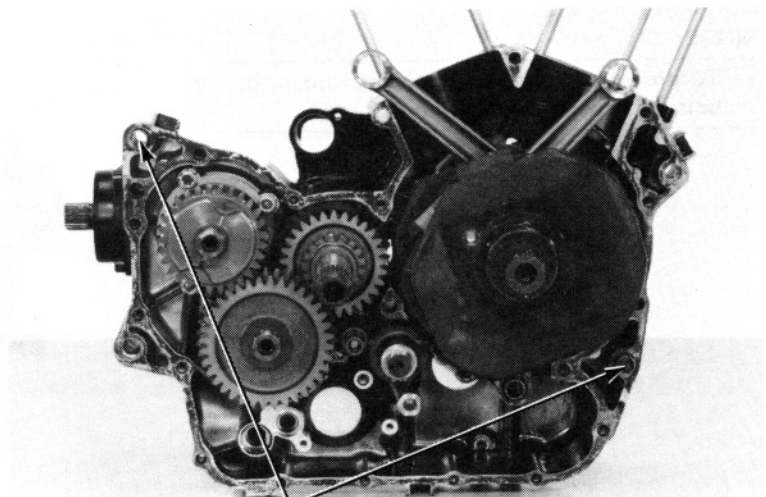


CRANKCASE

Separate the crankcase. Remove the dowel pins.

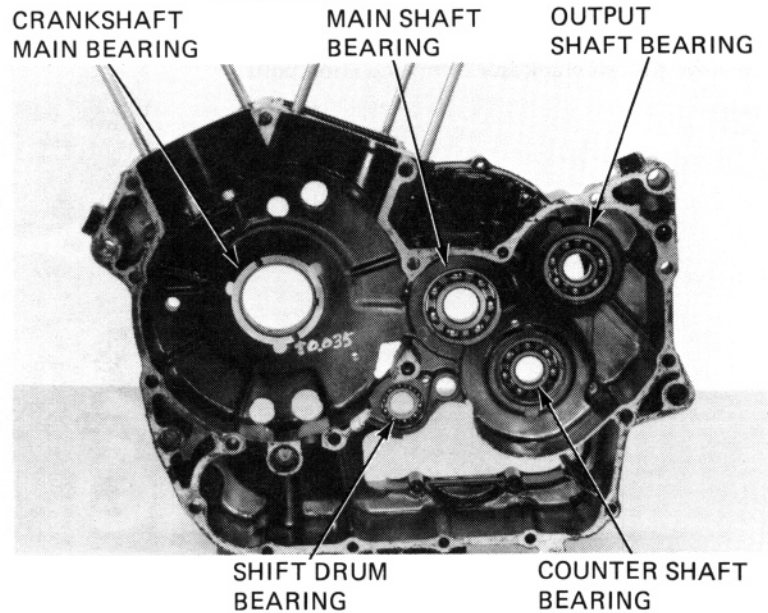
Remove the following parts:

- Oil jets (Section 11)
- Crankshaft/connecting rods (Section 13)
- Shift forks/drum (Section 13)
- Transmission (Section 13)
- Output gear assembly (Section 13)



DOWEL PINS

Refer to section 13 for crankcase bearing inspection and replacement.



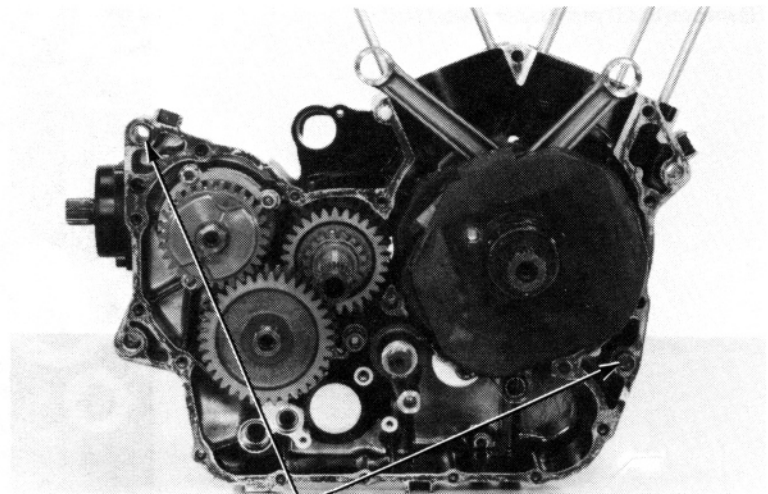
CRANKCASE ASSEMBLY

Remove all traces of gasket mating surfaces from the crankcase halves.

Apply liquid sealant to the mating surfaces.

Install the dowel pins in the left crankcase half.

Assemble the crankcase halves.



DOWEL PINS