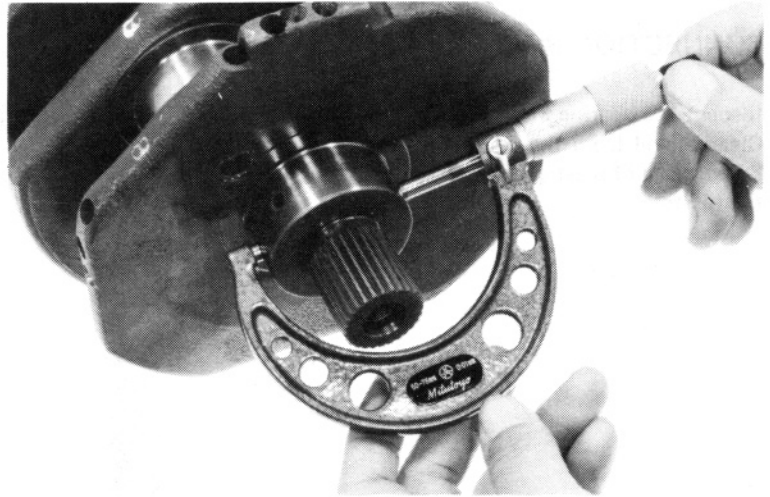


CRANKSHAFT/TRANSMISSION

MAIN BEARINGS

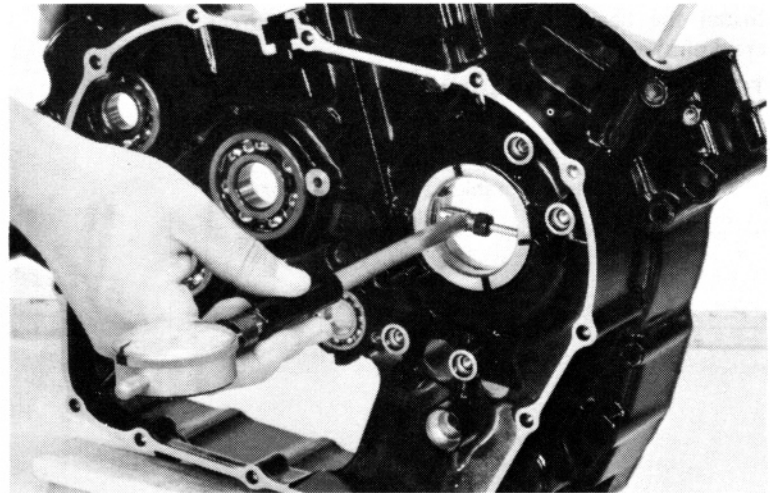
Measure the main journal O.D. and record it.



Measure the main journal bearing I.D. in the crankcase and record it.

Calculate the clearance between the main journal and the main bearing.

SERVICE LIMIT: 0.06 mm (0.0024 in)



BEARING SELECTION

If oil clearance is beyond tolerance, select replacement bearings as follows:

CONNECTING ROD BEARING INSERTS

Determine and record the corresponding rod I.D. code number.

NOTE:

Numbers 1 or 2 on the connecting rods are the codes for the connecting rod I.D.

