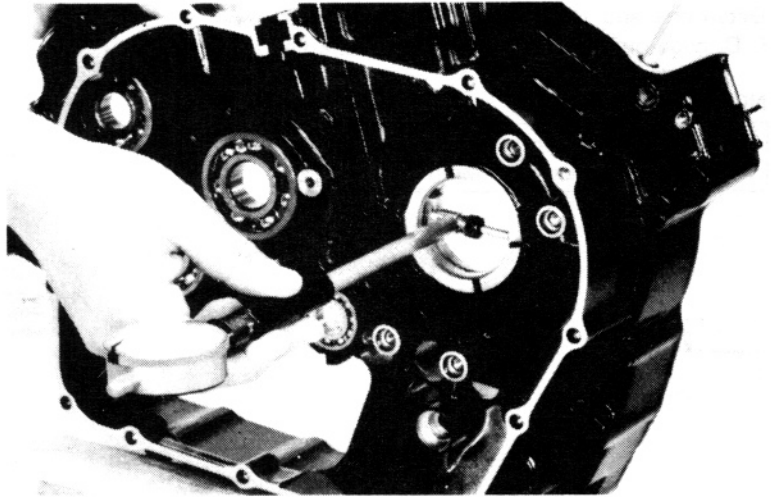


# CRANKSHAFT/TRANSMISSION

Measure the crankcase main journal I. D. and record it.



Cross reference the case I. D. and journal code to determine the replacement bearing.

		MAIN JOURNAL O.D. CODE		NEW
		1	2	
		49.992–50.000 mm (1.9682–1.9685 in)	49.984–49.992 mm (1.9679–1.9682 in)	
CRANK- CASE I. D.	53.970–53.980 mm (2.1248–2.1252 in)	BROWN	BLACK	
	53.980–53.990 mm (2.1252–2.1256 in)	BLACK	BLUE	

### MAIN BEARING INSERT THICKNESS:

- BROWN: 1.989–1.999 mm (0.0783–0.0787 in)
- BLACK: 1.994–2.004 mm (0.0785–0.0798 in)
- BLUE: 1.999–2.009 mm (0.0787–0.0791 in)

### MAIN JOURNAL BEARING REMOVAL

Press the main bearing out of the crankcase.

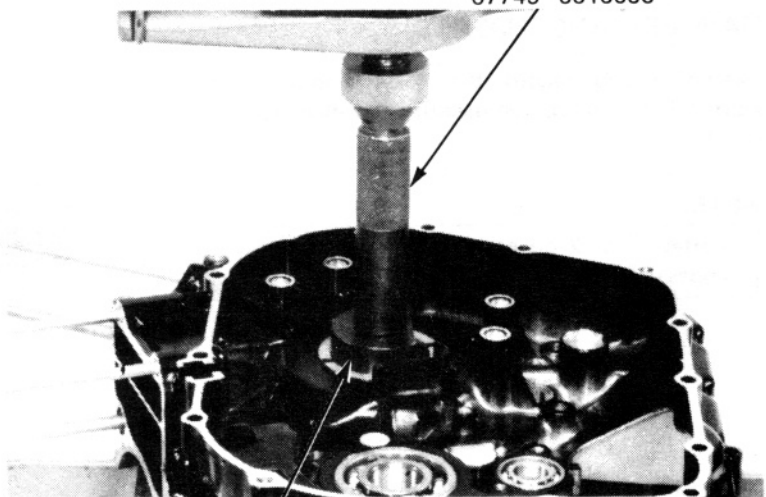
#### NOTE:

Always use a press to remove the main bearings.



COLOR CODE

DRIVER  
07749-0010000



MAIN BEARING REMOVER ATTACHMENT  
07946-ME90100