

**MAIN BEARING INSTALLATION**

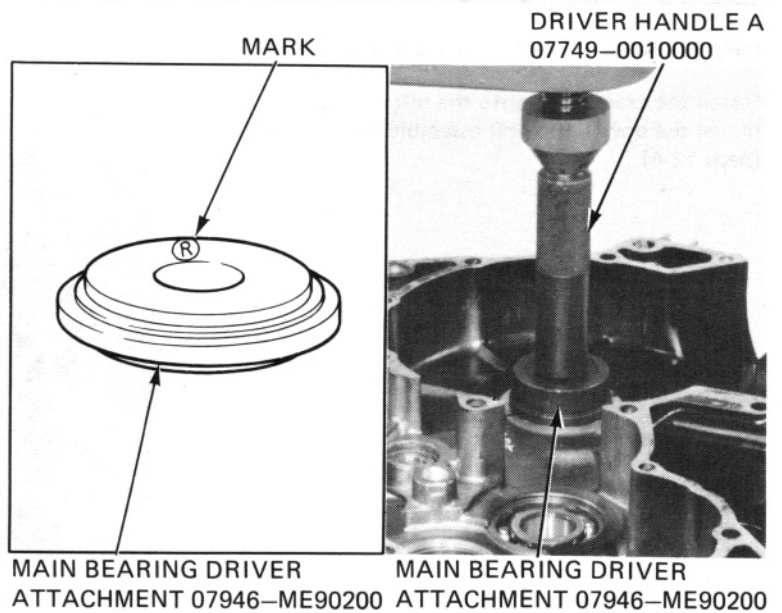
Apply molybdenum disulfide grease to the outer surface of the main bearings.  
Align the tab on the bearing with the groove in the crankcase and press the bearing into the crankcase.

**CAUTION:**

*Be careful not to damage the bearings.*

**NOTE:**

The marks on both side of Main Bearing Driver Attachment means:  
"R" → Use for right side bearing.  
"L" → Use for left side bearing.

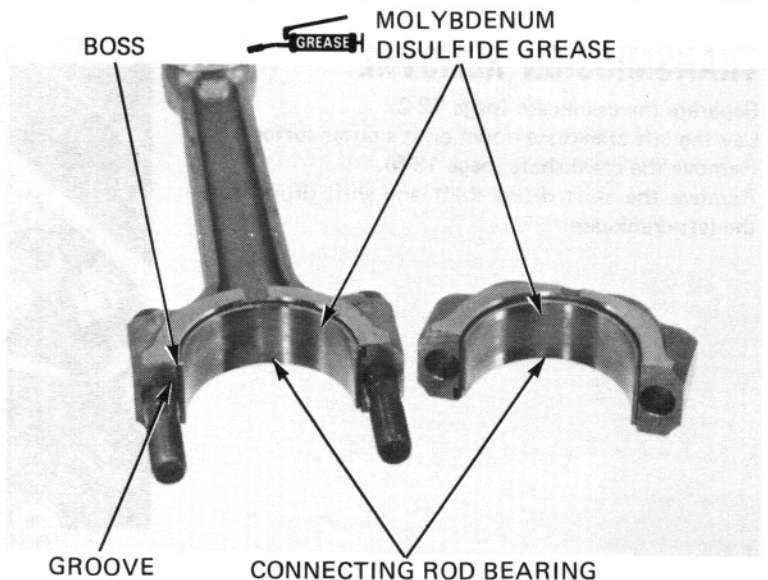


**CONNECTING ROD INSTALLATION**

Install the bearing inserts on the rods and caps.

**NOTE:**

- Align the boss on the bearing with the groove in the rod or cap.
- Apply molybdenum disulfide grease to the bearings.



Install the rods and caps on the crankshaft. Be sure each part is installed in its original position, as noted during removal.  
Tighten the cap nuts.

**TORQUE: 41-45 N·m (4.1-4.5 kg·m, 30-33 ft·lb)**

**NOTE:**

- Align the I.D. code on the cap and rod.
- Tighten the nuts in two or more steps.
- After tightening the nuts, check that the rods move freely without binding.

