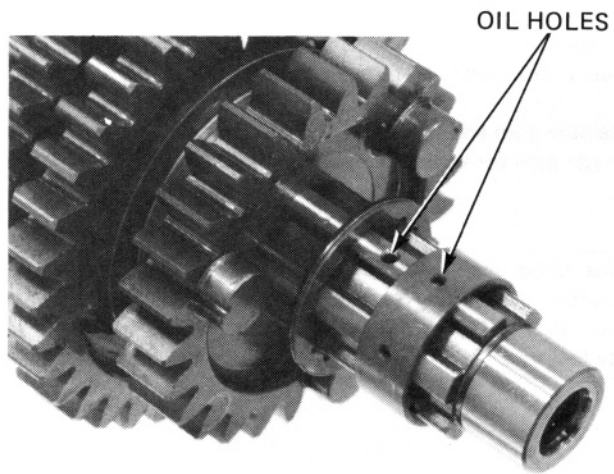


Align the oil hole in the C1, 2, 3, 4 gear bushing with the hole in the countershaft.

NOTE:

Do not install the C1 bushing (6 holes) to the C4 bushing place. It is different width from the C4 bushing.



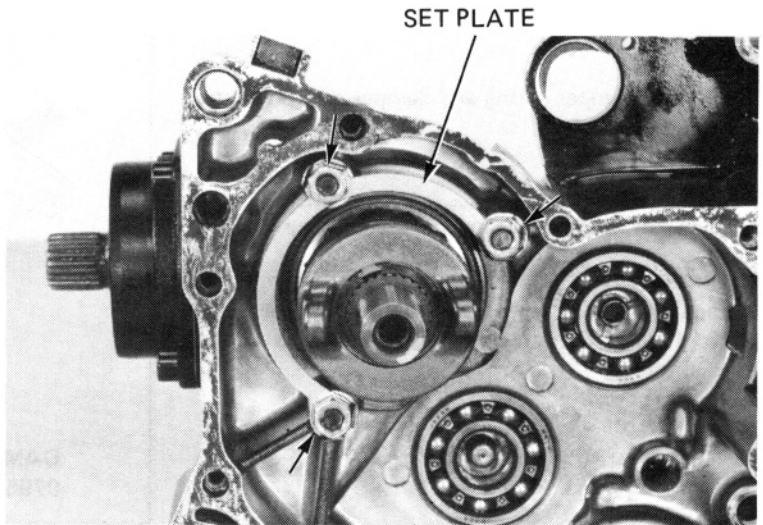
OUTPUT GEAR

OUTPUT GEAR ASSEMBLY REMOVAL

Bend the lock washer tab down, remove the nuts and the set plate.

Pull the output gear assembly off the crankcase.

Remove the gasket and dowel pin.



OUTPUT DRIVE GEAR DAMPER ASS'Y REMOVAL

Separate the output drive shaft and bearing holder from the output gear case.

Set the shaft and holder into the special tool and compress the damper cam.

NOTE:

Use taper plug 703463 with damper cam compressor 07964-3710000.

