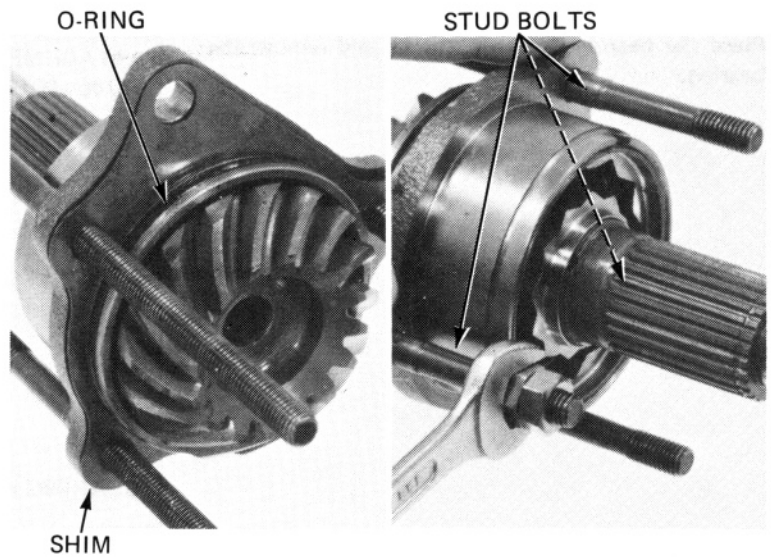


Remove the O-ring and shim.

Lock two units together on the gear case stud bolts. Remove the studs from the bearing holder.

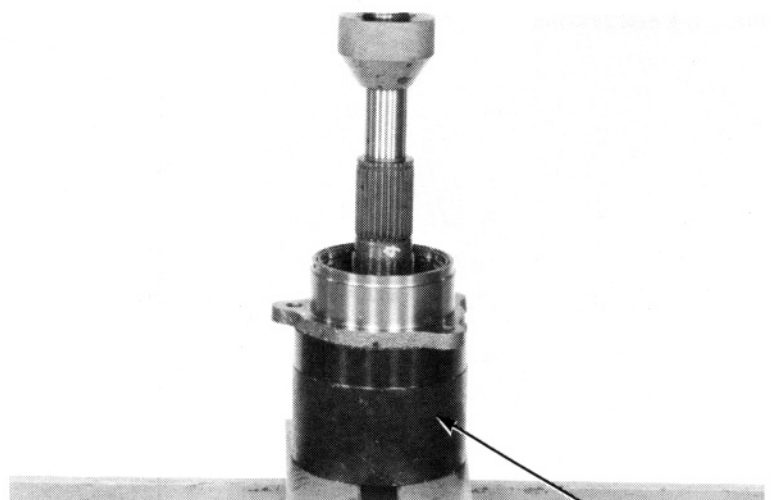


Place the output drive shaft and a disassembly tool in a press.

**NOTE:**

Remove the center guide from the dis/assembly tool before using it.

Press the output drive shaft out of the bearing holder.



LOCK NUT WRENCH, 30/64 mm  
07916-MB0000

DIS/ASSEMBLY TOOL  
07965-3710100

**OUTPUT DRIVE SHAFT BEARING REPLACEMENT**

**NOTE:**

The drive shaft must be removed before replacing the bearing.

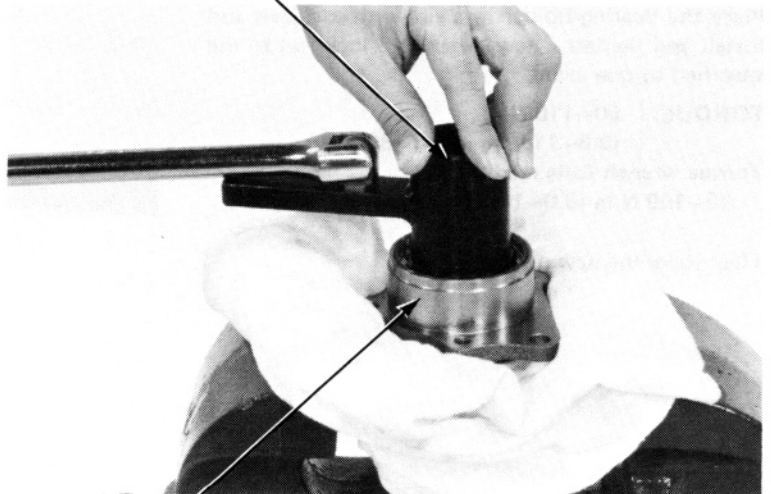
Place the bearing holder in a vise with soft jaws or a shop towel.

**NOTE:**

Do not damage the bearing holder, especially the crankcase mating surface.

Unstake the outer race lock nut with a punch.

Remove the bearing outer race lock nut with a special tool and discard the lock nut.



BEARING HOLDER