

OUTPUT DRIVE GEAR INSTALLATION

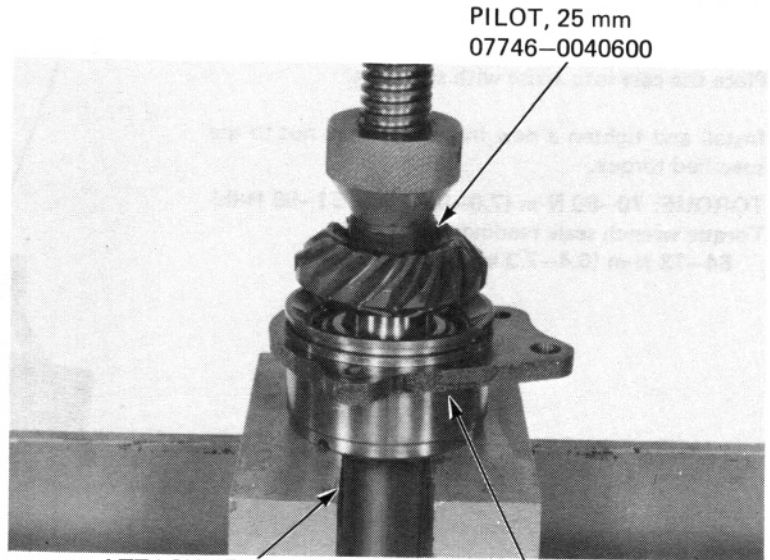
NOTE:

The output drive and driven gears must be replaced as a set if they or the gear case or bearing require replacement.

Place the output gear shaft and bearing holder into a press. Press the output drive shaft into the bearing. Support the inner bearing race using the special tools.

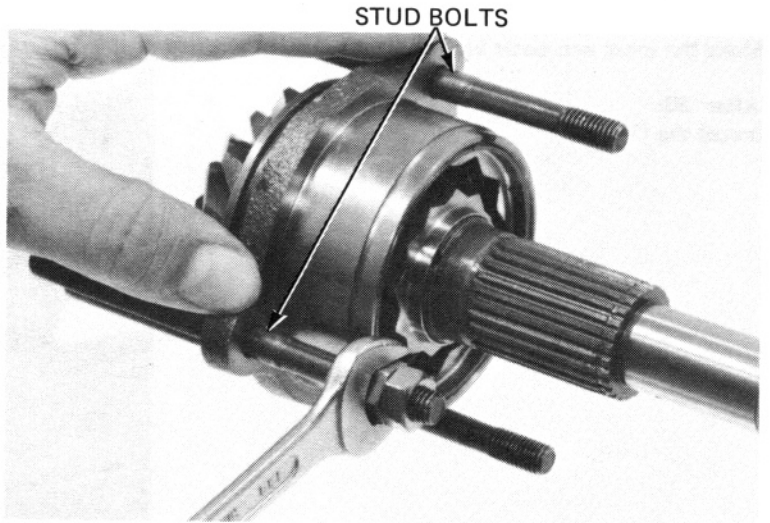
NOTE:

Place the pilot's threaded end into the final drive shaft.



ATTACHMENT 30 MM, I.D. BEARING HOLDER
07746-0030300

Install the stud bolts into the bearing holder.



Place the adjustment shim over the bearing holder.

NOTE:

If the output gear case is replaced a new adjustment shim must be selected (page 13-19, Backlash Inspection).

Install the O-ring.

