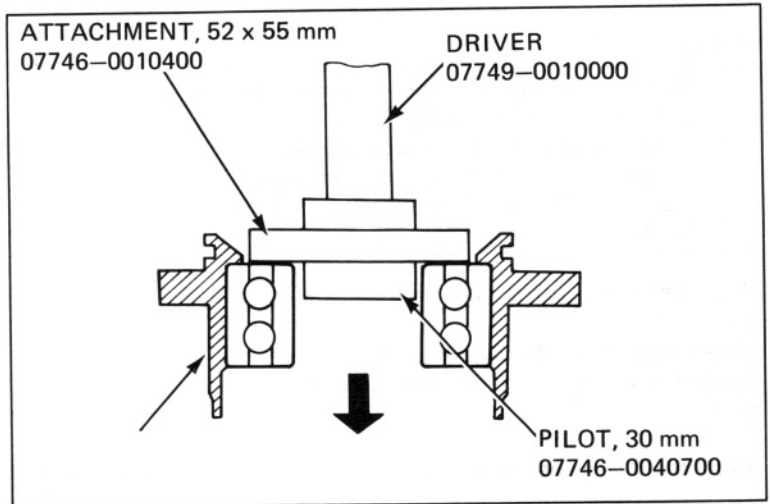


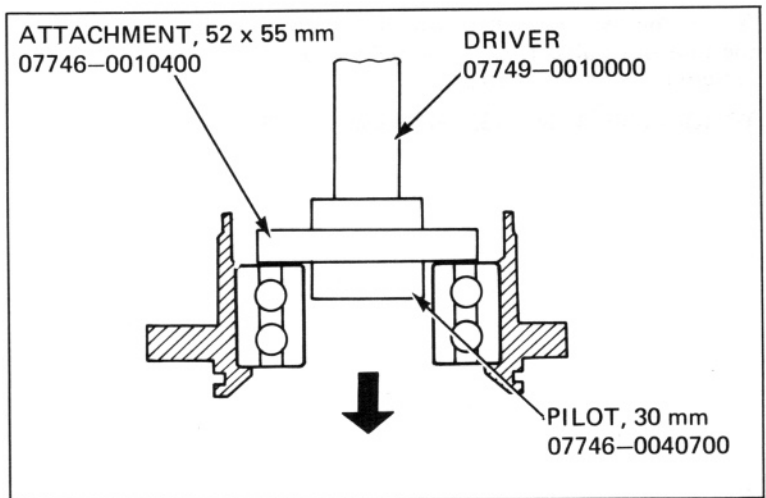
Place the bearing holder in a press and press the bearing out.

NOTE:

Be careful not to damage the bearing holder gear case mating surface.



Press in a new bearing and make sure it rotates freely after installation.



Place the bearing holder into a vise with soft jaws. Install and tighten a new bearing outer race lock nut to the specified torque value.

TORQUE: 90–110 N·m
(9.0–11.0 kg·m, 65–80 ft·lb)

Torque wrench scale reading:
80–100 N·m (8.0–10.0 kg·m, 58–72 ft·lb)

