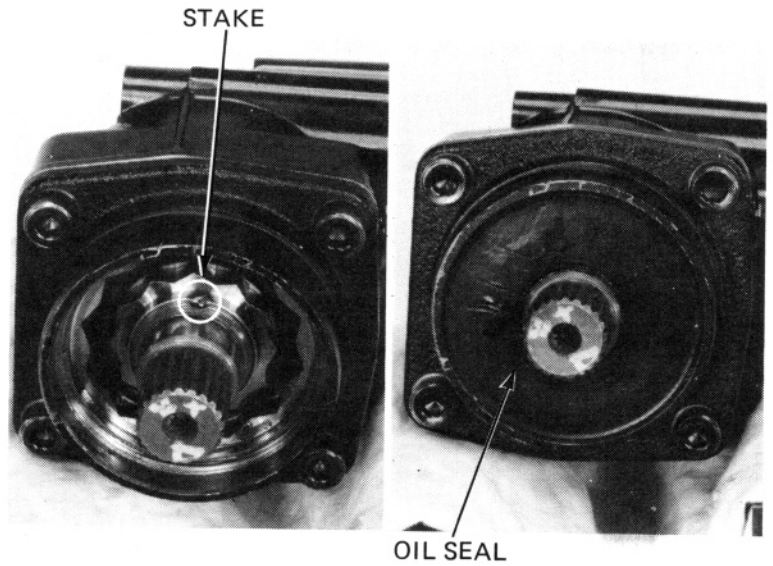


Stake both new lock nuts and install a new oil seal.

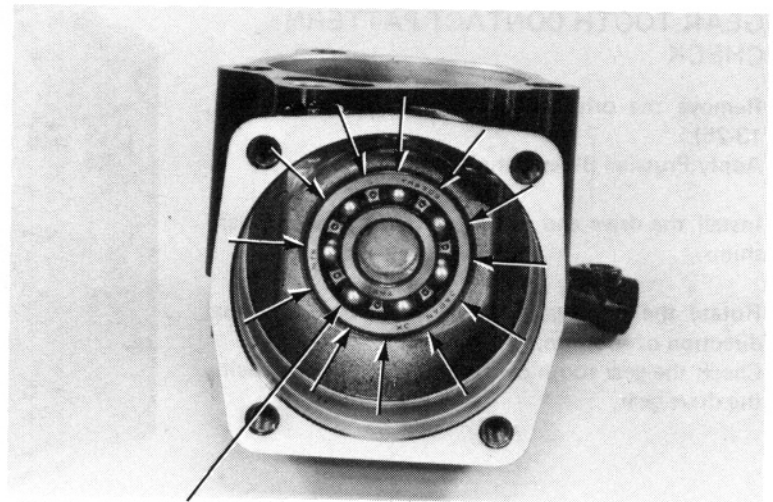


### OUTPUT DRIVEN GEAR CASE BEARING REPLACEMENT

Heat the output gear case around the driven shaft bearing to 80°C (176°F).

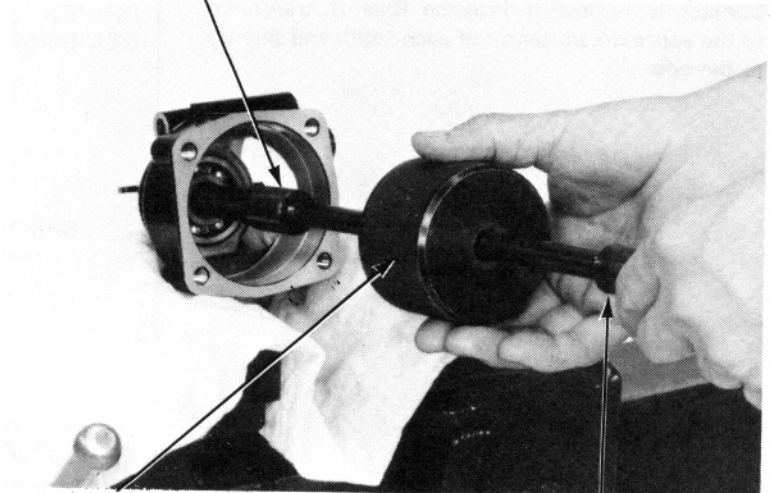
**CAUTION:**

*Always wear gloves when handling a heated gear case.*



FINAL DRIVEN SHAFT BEARING  
BEARING REMOVER, 17 mm  
07936-3710300

Remove the bearing with the bearing remover.



WEIGHT  
07936-3710200

HANDLE  
07936-3710100