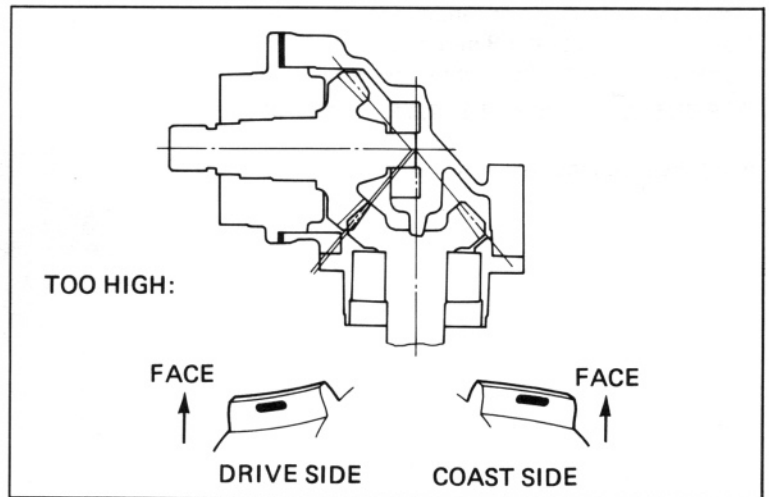


If the pattern is not correct, remove and replace the driven gear adjustment shim.

Replace the shim with a thinner one if the contact pattern is too high.

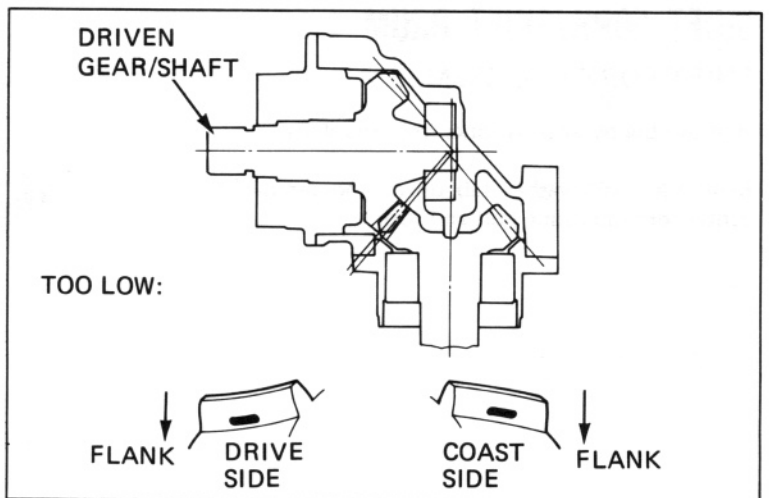


Replace the driven gear adjustment shim with a thicker one if the contact is too low.

The pattern will shift about 1.5–2.0 mm (0.06–0.08 in) when the thickness of the shim is changed by 0.10 mm (0.04 in).

OUTPUT DRIVEN GEAR ADJUSTMENT SHIM:

- A: 0.40 mm (0.016 in)
- B: 0.45 mm (0.018 in)
- C: 0.50 mm (0.020 in) STANDARD
- D: 0.55 mm (0.022 in)
- E: 0.60 mm (0.024 in)



Check the backlash (See page 13-19).

OUTPUT GEAR CASE INSTALLATION

'83:

Install the dowel pin and a new gasket over the output drive shaft bearing holder.

After '83:

Install the dowel pin.

