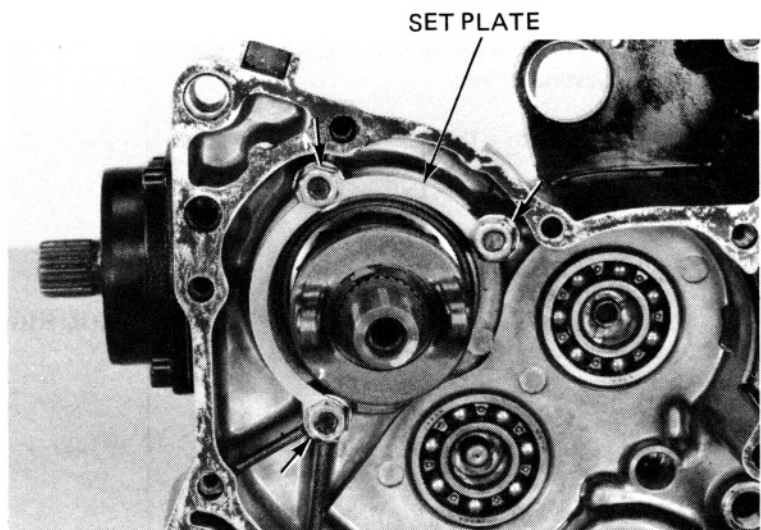


## CRANKSHAFT/TRANSMISSION

Install the output gear assembly into the crankcase.  
Install the set plate and 8 mm nuts.  
Tighten the nuts to the specified torque.

**TORQUE: 21–25 N·m (2.1–2.5 kg·m, 15–18 ft·lb)**

Bend the lock tabs up.

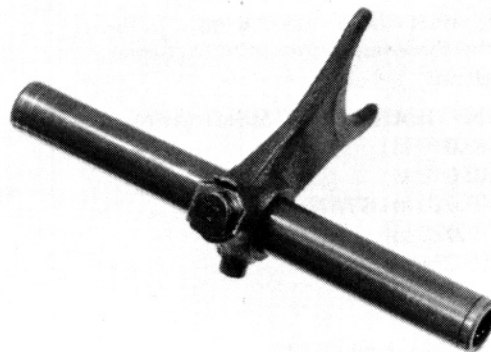


## SHIFT FORK/SHIFT DRUM

### SHIFT FORK DISASSEMBLY

Remove the outer shift forks from the shaft.

Bend the lock washer tab down and remove the center fork mounting bolt and fork.



### GEAR SHIFT DRUM AND SHIFT FORK INSPECTION

Inspect the shift drum end for scoring, scratches, or evidence of insufficient lubrication. Check the shift drum grooves for damage.

Measure the shift drum I.D.

**SERVICE LIMIT: 12.55 mm (0.494 in)**

