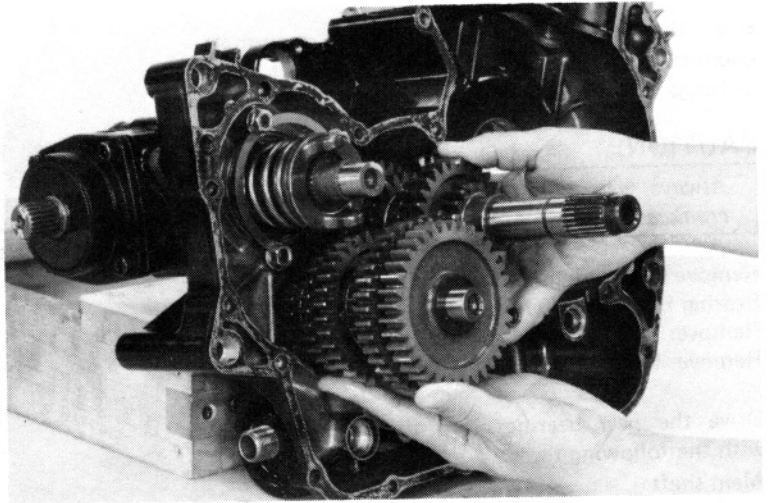


CRANKSHAFT/TRANSMISSION

Place the left crankcase vertical and secure it.
Install the shift fork, mainshaft and countershaft together as an assembly.



Install the shift drum aligning the grooves with the boss of each shift fork.

Install the shift drum shaft with a new O-ring.

Assemble the crankcase (page 12-4).

