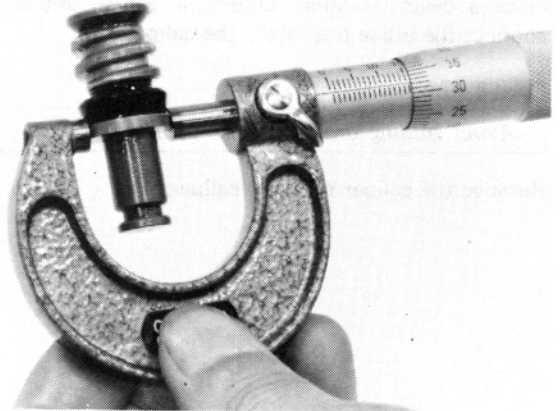


Measure the master piston O.D.

SERVICE LIMIT: 15.82 mm (0.623 in)

Check the primary and secondary cups for damage before assembly.



ASSEMBLY

CAUTION:

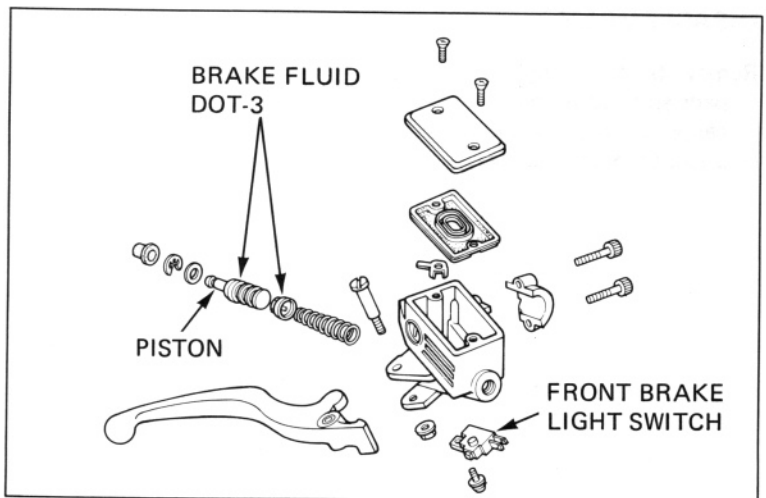
Handle the master cylinder piston, cylinder and spring as a set.

Assemble the master cylinder. Coat all parts with clean brake fluid before assembly. Install the spring and primary cup together.

Dip the piston cup in brake fluid before assembly.

CAUTION:

When installing the cups, do not allow the lips to turn inside out. Be certain the circlip is seated firmly in the groove.



Install the piston clip and boot.

Place the master cylinder on the handlebar and install the holder with the two mounting bolts. Tighten the top bolt first. Install the oil hose with the bolt and its two sealing washers.

Install the brake lever.

Fill the reservoir to the upper level and bleed the brake system according to page 17-4.

