

## INSTALLATION

### EXHAUST PIPE

Install a new joint gasket and the rear exhaust pipe.  
Tighten the joint nuts.

**TORQUE:** 12 N·m (1.2 kgf·m , 9 lbf·ft)

Install a new gasket into the exhaust pipe.  
Install new joint gasket and the exhaust pipe onto  
the front cylinder head and rear exhaust pipe.  
Tighten the joint nuts.

**TORQUE:** 12 N·m (1.2 kgf·m , 9 lbf·ft)

Tighten the rear exhaust pipe band bolt.

**TORQUE:** 26 N·m (2.7 kgf·m , 20 lbf·ft)

Install the engine under cover (page 2-4).

### MUFFLER

Install the muffler onto the exhaust pipe, driver and  
passenger footpeg brackets, and temporarily  
tighten all bolts.  
Tighten the muffler band bolt.

**TORQUE:** 26 N·m (2.7 kgf·m , 20 lbf·ft)

Tighten the muffler mounting bolts.

