SERVICE RULES

- 1. Use genuine Honda or Honda-recommended parts and lubricants or their equivalents. Parts that do not meet Honda's design specifications may cause damage to the motorcycle.
- 2. Use the special tools designed for this product to avoid damage and incorrect assembly.
- 3. Use only metric tools when servicing the motorcycle. Metric bolts, nuts and screws are not interchangeable with English fasteners.
- 4. Install new gaskets, O-rings, cotter pins, and lock plates when reassembling.
- 5. When tightening bolts or nuts, begin with the larger diameter or inner bolt first. Then tighten to the specified torque diagonally in incremental steps unless a particular sequence is specified.
- 6. Clean parts in cleaning solvent upon disassembly. Lubricate any sliding surfaces before reassembly.
- 7. After reassembly, check all parts for proper installation and operation.
- 8. Route all electrical wires as show in the Cable and Harness Routing (page 1-24).
- 9. Do not bend or twist control cables. Damaged control cables will not operate smoothly and may stick or bind.

MODEL IDENTIFICATION

This manual covers following types of XR125 and XL125 models; be sure to refer to the procedure for the appropriate version.

MODEL	CODE	REGION	WHEEL SIZE (Front/ Rear)	Kickstarter	Electric starter	Air cut-off valve	Carburetor heater	Sidestand switch
XR125LK	DK	Common export	19/17 in	0	-	0	0	_
	III LA	Latin America	19/17 in	0	_	0	_	_
XR125LEK	DK	Common export	19/17 in	0	0	0	0	_
	III LA	Latin America	19/17 in	0	0	0	_	_
	CO	Colombia	19/17 in	0	0	0	_	_
	NZ	New Zealand	19/17 in	0	0	0	0	0
	I LA	Latin America	19/17 in	0	0	0	0	_
XL125LK	II DK	Common export	21/18 in	0	_	_	0	_

