

FUEL SYSTEM

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Carburetor drain screw	1	6	1.5 (0.2, 1.1)	
Carburetor heater (DK, II DK, I LA, NZ types)	1	8	4.9 (0.5, 3.6)	
Choke lever set plate screw	1	4	2.1 (0.2, 1.5)	
Slow jet	1	6	1.8 (0.2, 1.3)	
Needle jet holder	1	7	2.5 (0.3, 1.8)	
Main jet	1	5	2.1 (0.2, 1.5)	
Float chamber screw	3	4	2.1 (0.2, 1.5)	
Air cut-off valve cover screw (XR125LK/LEK)	2	4	2.1 (0.2, 1.5)	
Fuel valve	1	18	27 (2.8, 20)	
Insulator socket bolt	2	6	12 (1.2, 9)	
Shock absorber lower mounting nut	1	10	44 (4.5, 32)	U-nut

LUBRICATION SYSTEM

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Oil pump cover screw	1	4	3.0 (0.3, 2.2)	

CYLINDER HEAD/VALVES

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Rocker arm shaft bolt	2	5	5.0 (0.5, 3.7)	Apply engine oil to the threads and seating surface.
Cylinder head cover bolt	2	6	10 (1.0, 7)	
Cam sprocket bolt	2	5	9.0 (0.9, 6.6)	
Tensioner lifter sealing plug	1	6	4.0 (0.4, 3.0)	Apply engine oil to the threads and seating surface.
Camshaft holder special nut	4	8	32 (3.3, 24)	
Timing hole cap	1	14	10 (1.0, 7)	Apply grease to the threads.
Crankshaft hole cap	1	32	15 (1.5, 11)	
Spark plug	1	10	16 (1.6, 12)	

CYLINDER/PISTON

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Cylinder stud bolt	4	8	11 (1.1, 8)	See page 9-5

CLUTCH/GEARSHIFT LINKAGE

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Clutch center lock nut	1	14	74 (7.5, 55)	Apply engine oil to the threads and seating surface.
Clutch lifter plate bolt	4	6	12 (1.2, 9)	Apply engine oil to the threads and seating surface.
Oil filter rotor lock nut	1	14	64 (6.5, 47)	
Oil filter rotor cover screw	3	5	4.0 (0.4, 3.0)	Apply locking agent to the threads. Coating width: 6.5 ± 1.0 mm (0.26 ± 0.04 in) from tip
Gearshift cam bolt	1	6	12 (1.2, 9)	
Shift drum stopper arm bolt	1	6	12 (1.2, 9)	
Gearshift spindle return spring pin	1	8	22 (2.2, 16)	Apply locking agent to the threads. Coating width: 6.5 ± 1.0 mm (0.26 ± 0.04 in) from tip
Gearshift pedal pinch bolt	1	6	12 (1.2, 9)	Apply locking agent to the threads. Coating width: 6.5 ± 1.0 mm (0.26 ± 0.04 in) from tip
Kickstarter arm bolt	1	8	26 (2.7, 19)	