

FRONT WHEEL/BRAKE/SUSPENSION/STEERING

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Front axle nut	1	12	44 (4.5, 32)	U-nut
Brake disc mounting nut	5	6	15 (1.5, 11)	U-nut
Handlebar holder bolt	4	8	26 (2.7, 19)	
Fork socket bolt	2	8	20 (2.0, 15)	Apply locking agent to the threads.
Fork cap	2	27	22 (2.2, 16)	
Bottom bridge pinch bolt	4	8	32 (3.3, 24)	
Top bridge pinch bolt	2	8	22 (2.2, 16)	
Steering bearing adjustment nut	1	22	–	See page 14-25
Steering stem nut	1	22	103 (10.5, 76)	See page 14-25
Brake master cylinder holder bolt	2	6	12 (1.2, 9)	
Front brake caliper mounting bolt (XR125LK/LEK)	2	8	30 (3.1, 22)	ALOC bolt; replace with new one.
Front brake lever pivot bolt (XL125LK)	1	6	0.6 (0.1, 0.4)	
Front brake lever pivot nut (XL125LK)	1	6	5.9 (0.6, 4.4)	
Clutch lever pivot bolt	1	6	0.6 (0.1, 0.4)	
Clutch lever pivot nut	1	6	5.9 (0.6, 4.4)	
Front brake arm nut (XL125LK)	1	6	10 (1.0, 7)	
Front brake hose clamp bolt (XR125LK/LEK)	1	6	12 (1.2, 9)	

REAR WHEEL/BRAKE/SUSPENSION

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Driven sprocket nut	6	10	32 (3.3, 24)	U-nut
Rear axle nut	1	16	93 (9.5, 69)	U-nut
Rear brake arm nut	1	6	10 (1.0, 7)	U-nut
Shock absorber upper mounting bolt	1	10	44 (4.5, 32)	ALOC bolt; replace with new one.
Shock absorber lower mounting nut	1	10	44 (4.5, 32)	U-nut
Drive chain slider screw	1	5	6.0 (0.6, 4.4)	
Swingarm pivot nut	1	14	88 (9.0, 65)	U-nut

HYDRAULIC BRAKE (XR125LK/LEK)

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Master cylinder reservoir cap screw	2	4	1.5 (0.2, 1.1)	
Brake lever pivot bolt	1	6	1.0 (0.1, 0.7)	
Brake lever pivot nut	1	6	5.9 (0.6, 4.4)	
Front brake light switch screw	1	4	1.2 (0.1, 0.9)	
Brake caliper main slide pin	1	8	22 (2.2, 16)	Apply locking agent to the threads.
Brake caliper sub slide pin	1	8	12.3 (1.3, 9)	Apply locking agent to the threads.
Brake pad pin	1	10	17.2 (1.8, 13)	
Pad pin plug	1	10	2.5 (0.3, 1.8)	
Brake caliper mounting bolt	2	8	30 (3.1, 22)	ALOC bolt; replace with new one.
Caliper bleed valve	1	8	5.4 (0.6, 4.0)	
Brake hose oil bolt	2	10	34 (3.5, 25)	