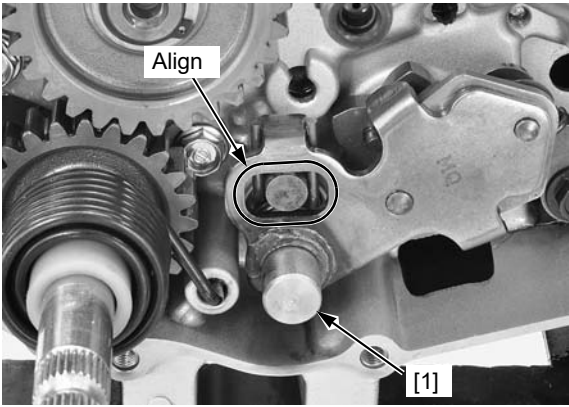


Be careful not to damage the oil seal lip in the left crankcase.

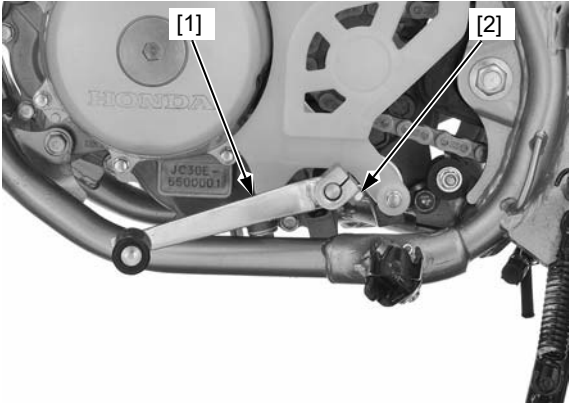
Install the spindle [1] over the spring pin by aligning the return spring ends with the spring pin.



Install the clutch (page 10-8)

Install the gearshift pedal [1] in the original position as noted during removal.
Install the pinch bolt [2] and tighten it.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)



PRIMARY DRIVE GEAR

REMOVAL/INSTALLATION

Remove the clutch (page 10-7).

Be careful not to damage the crankshaft.

Remove the primary drive gear [1], spacer [2] and woodruff key [3].

Install the woodruff key into the crankshaft key groove.

Apply engine oil to the primary drive gear teeth.
Install the spacer and primary drive gear onto the crankshaft by aligning the key groove [4] with the woodruff key.

Install the clutch (page 10-8).

