

LEFT CRANKCASE COVER

REMOVAL

Drain the engine oil (page 3-7).

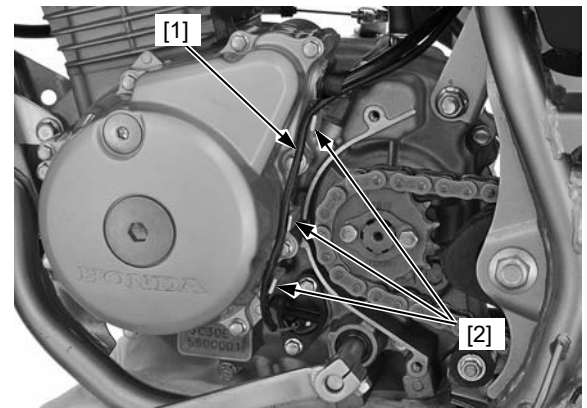
Remove the following:

- Left side cover (page 2-2)
- Drive sprocket cover (page 2-5)

Disconnect the alternator 2P connector [1] and ignition pulse generator (Blue/yellow) wire connector [2] from the connector boot.

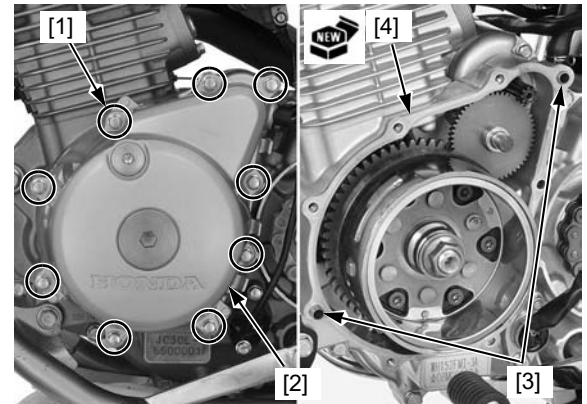


Remove the neutral switch wire [1] from the left crankcase cover ribs [2].



The left crankcase cover (stator) is magnetically attracted to the flywheel, be careful during removal.

Loosen the left crankcase cover bolts in a crisscross pattern in several steps. Remove the bolts [1] and left crankcase cover [2]. Remove the dowel pins [3] and gasket [4].



INSTALLATION

Be careful not to damage the mating surfaces.

Clean any gasket material from the mating surfaces of the left crankcase and cover.

Install the dowel pins and a new gasket.

Install the left crankcase cover and bolts, and tighten the bolts in a crisscross pattern in several steps.

Install the following:

- Drive sprocket cover (page 2-5)
- Left side cover (page 2-2)

Fill the crankcase with the recommended engine oil (page 3-7).