

ALTERNATOR/STARTER CLUTCH

STATOR/IGNITION PULSE GENERATOR

REMOVAL

Remove the left crankcase cover (page 11-3).

Remove the following from the left crankcase cover:

- Socket bolt [1] and wire guide [2]
- Socket bolts [3] and ignition pulse generator [4]
- Socket bolts [5] and alternator stator assembly [6]
- Grommet [7]

INSTALLATION

Install the alternator stator assembly onto the left crankcase cover.

Install the three socket bolts and tighten them to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

Apply liquid sealant to the wire grommet seating surface and install it into the cover groove.

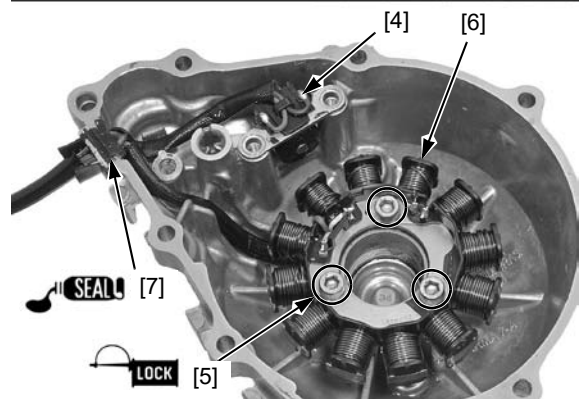
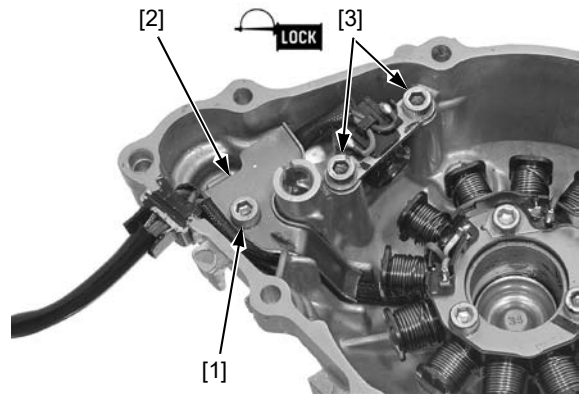
Apply locking agent to the threads of the ignition pulse generator bolt and wire guide bolt.

Install the wire guide and ignition pulse generator onto the cover.

Install the bolts and tighten them to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

Install the left crankcase cover (page 11-3).



FLYWHEEL/STARTER CLUTCH

REMOVAL

Remove the left crankcase cover (page 11-3).

Remove the starter reduction gear shaft [1], collar [2] and reduction gear [3].

Hold the flywheel with the special tool and loosen the flywheel nut [1].

TOOL:

[2] Flywheel holder 07725-0040001

Remove the flywheel nut and washer [3].

