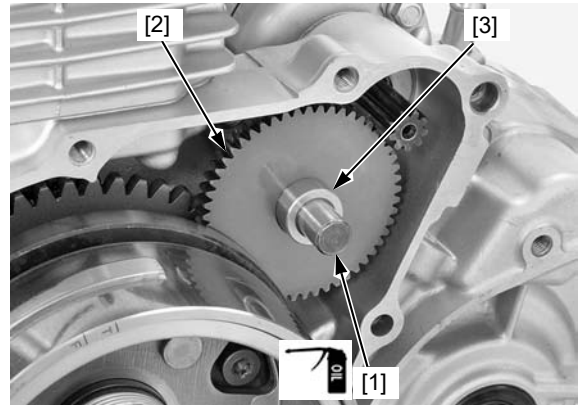


## ALTERNATOR/STARTER CLUTCH

Apply engine oil to the starter reduction gear shaft [1].  
Install the starter reduction gear [2], collar [3] and shaft.  
Install the left crankcase cover (page 11-3).



### STARTER CLUTCH DISASSEMBLY/ ASSEMBLY

Disassemble and assemble the starter clutch as following illustration.

When loosening and tightening the starter clutch bolts [1], hold the flywheel using the special tool [2].

**TOOL:**

[2] Flywheel holder      07725-0040001

