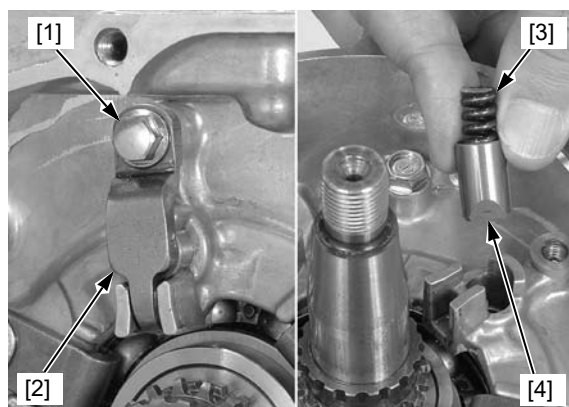
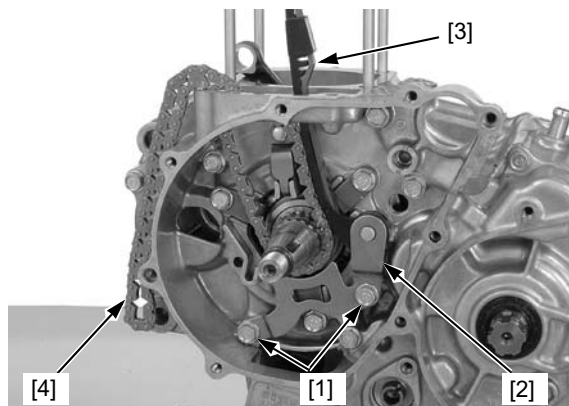


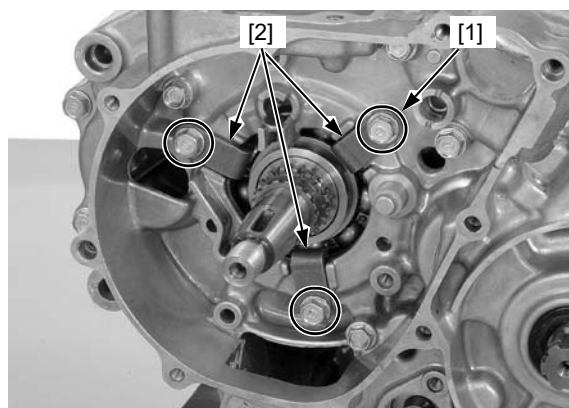
## CRANKCASE SEPARATION/ ASSEMBLY

Remove the following:

- Engine (page 13-3)
- Cylinder head (page 8-11)
- Cylinder and piston (page 9-4)
- Oil pump (page 7-3)
- Clutch (page 10-7)
- Kickstarter (page 12-15)
- Primary drive gear (page 10-13)
- Gearshift linkage (page 10-10)
- Flywheel (page 11-4)
- Starter motor (page 5-5)
- Neutral switch (page 18-9)
- Two bolts [1] and cam chain guide setting plate [2]
- Cam chain guide [3]
- Cam chain [4]
- Bolt [1] and push plug plate [2]
- Spring [3] and push plug [4]



- Three bolts [1] and crankshaft bearing setting plates [2]



- Right crankcase bolt [1]

