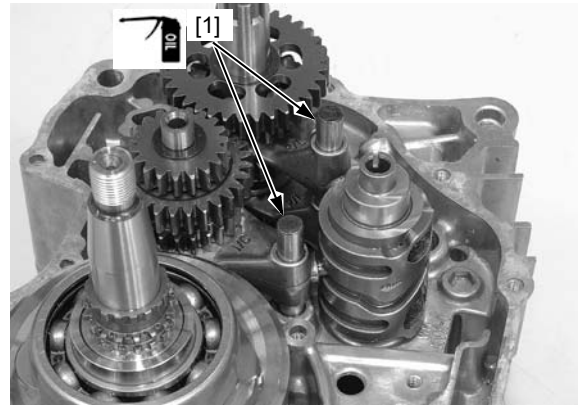


CRANKSHAFT/TRANSMISSION/KICKSTARTER

Apply engine oil to the shift fork shafts [1] and insert them through the shift forks into the right crankcase.

Assemble the crankcase (page 12-4).

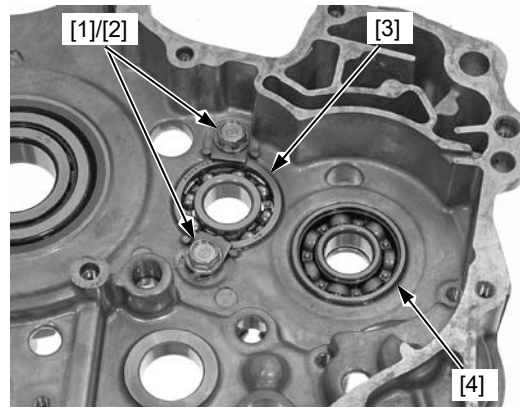


TRANSMISSION BEARING REPLACEMENT

RIGHT CRANKCASE

Remove the bolts [1] and mainshaft bearing setting plates [2] from the crankcase.

Drive the mainshaft bearing [3] and countershaft bearing [4] out of the crankcase.

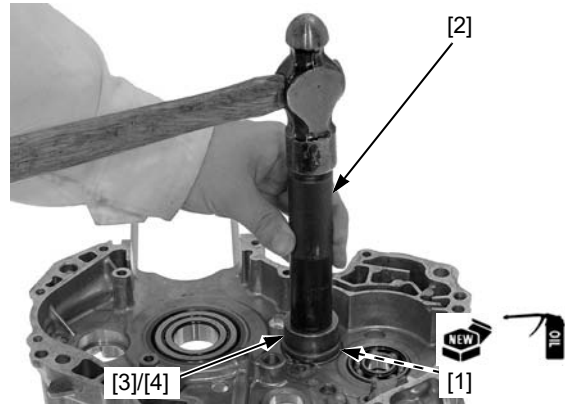


Apply engine oil to rolling area of new mainshaft bearing [1] and countershaft bearing.

Drive the bearings in the crankcase with the marked side facing up, using the special tools.

TOOLS:

[2] Driver	07749-0010000
[3] Attachment, 37 x 40 mm (mainshaft side)	07746-0010200
Attachment, 42 x 47 mm (countershaft side)	07746-0010300
[4] Pilot, 17 mm	07746-0040400



Apply locking agent to the setting plate bolt threads. Install the mainshaft bearing setting plates [1] and bolts [2], and tighten the bolts.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

