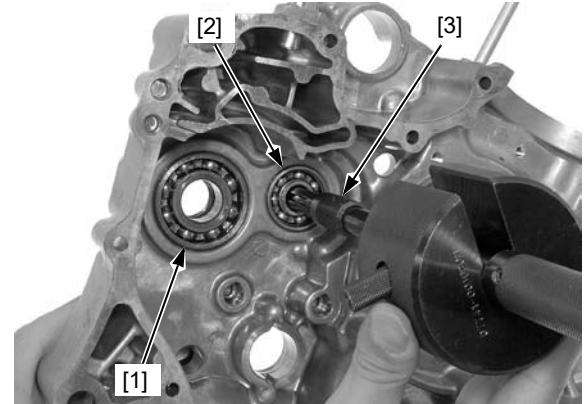


LEFT CRANKCASE BEARING REPLACEMENT

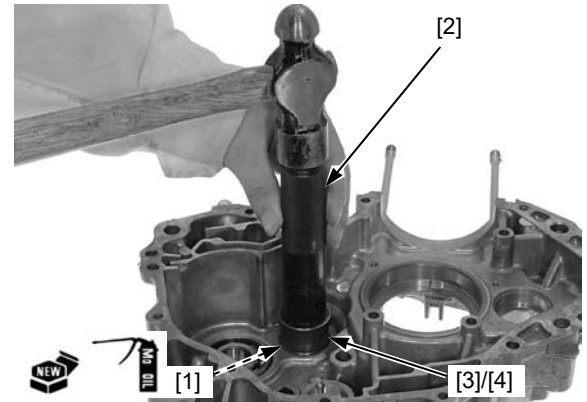
Drive the countershaft bearing [1] out of the crankcase.
 Remove the mainshaft bearing [2] from the crankcase using the special tools.

- TOOLS:**
 [3] Remover head, 12 mm 07936-1660110
 Remover shaft, 12 mm 07936-1660120
 Remover weight 07741-0010201



Apply engine oil to new bearings [1].
 Drive the bearings in the crankcase with the marked side facing up, using the special tools.

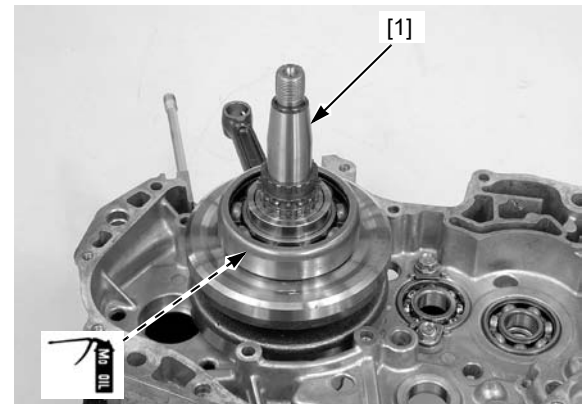
- TOOLS:**
Mainshaft bearing:
 [2] Driver 07749-0010000
 [3] Attachment, 32 x 35 mm 07746-0010100
 [4] Pilot, 12 mm 07746-0040200
Countershaft bearing:
 Driver 07749-0010000
 Attachment, 42 x 47 mm 07746-0010300
 Pilot, 20 mm 07746-0040500



CRANKSHAFT

REMOVAL/INSTALLATION

Remove the crankshaft from the right crankcase.
 Apply 1 - 2 cm³ of molybdenum oil solution to the connecting rod big end bearing.
 Install the crankshaft [1] into the right crankcase.



CRANKSHAFT BEARING REPLACEMENT

Remove the crankcase bearing inner race [1].
 Press the crankshaft bearing [2] out of the crankcase.

