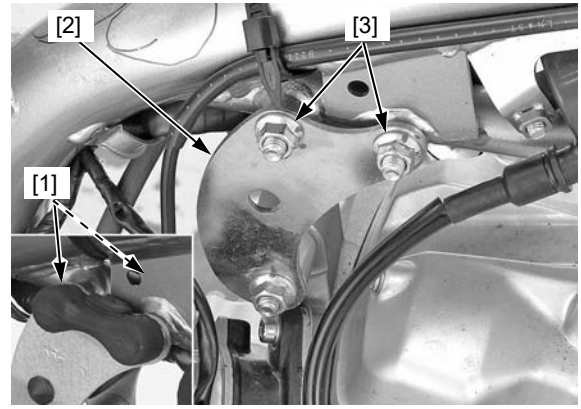


ENGINE REMOVAL/INSTALLATION

Hang the tab of each rubber caps [1] onto the hanger plate [2] and install them over the upper engine hanger plate bolts [3].



Install the drive chain onto the drive sprocket [1].

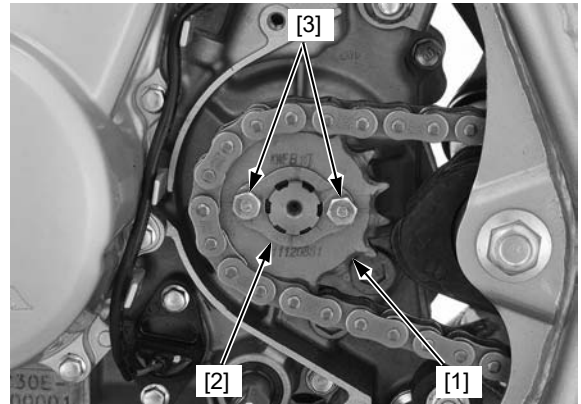
Install the drive sprocket onto the countershaft.

Install the fixing plate [2] to the countershaft while aligning their teeth.

Rotate the fixing plate and align the bolt holes.

Install and tighten the drive sprocket fixing plate bolts [3] alternately to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)



Install the gearshift pedal [1] on its original position as marked during removal.

Install and tighten the pinch bolt [2] to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

Install the removed parts in the reverse order of removal.

Fill the crankcase with recommended engine oil (page 3-7).

Check the following:

- Clutch lever freeplay (page 3-15)
- Drive chain slack (page 3-10)
- Brake pedal freeplay (page 3-14)

