

## FRONT WHEEL/BRAKE/SUSPENSION/STEERING

Apply grease to the throttle cable contact point.

Install the throttle grip [1] to the handlebar.

Install the throttle housing [2].

Apply grease to the throttle cable end [3].

Connect the throttle cable to the throttle pipe.

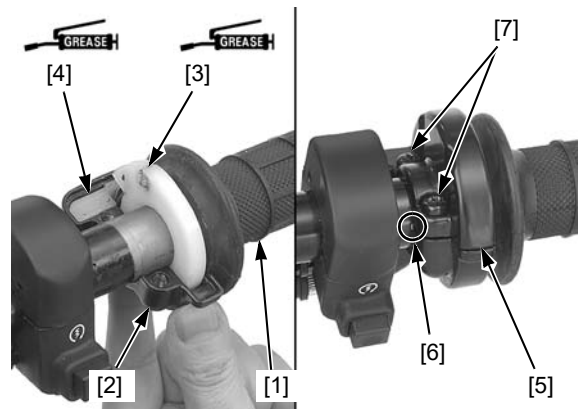
Apply grease to the throttle cable guide [4].

Install the throttle cable guide into the throttle housing.

Install the throttle housing cover [5].

Align the slit of the throttle housing and cover with the punch mark [6] on the handlebar.

Install the throttle housing cover screws [7], and tighten the forward screw first, then the rear screw.

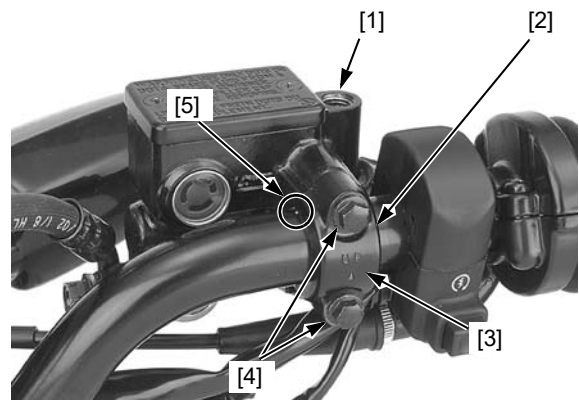


**XR125LK/LEK:** Install the master cylinder [1] and holder [2] with the "UP" mark [3] on the holder facing up.

Install the master cylinder holder bolts [4].

Align the end of the master cylinder with the punch mark [5] on the handlebar, and tighten the upper bolt first, then lower bolt.

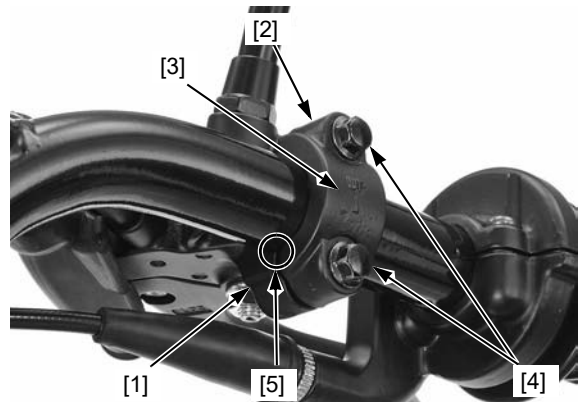
**TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)**



**XL125LK:** Install the brake lever bracket [1] and holder [2] with the "UP" mark [3] on the holder facing up.

Install the holder bolts [4].

Align the end of the brake lever bracket with the punch mark [5] on the handlebar, and tighten the upper bolt first, then lower bolt.



Install the front visor [2] (page 2-4).

**XR125LK/LEK:** Connect the front brake light switch connectors [1].

