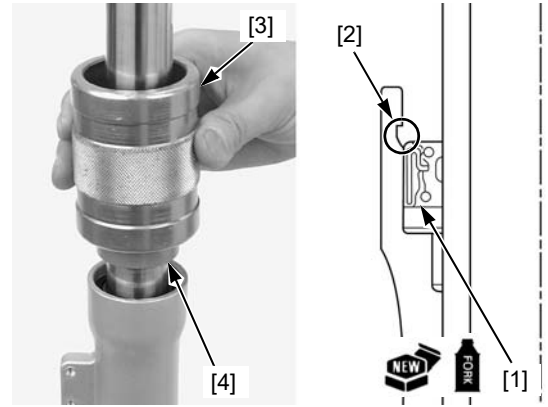


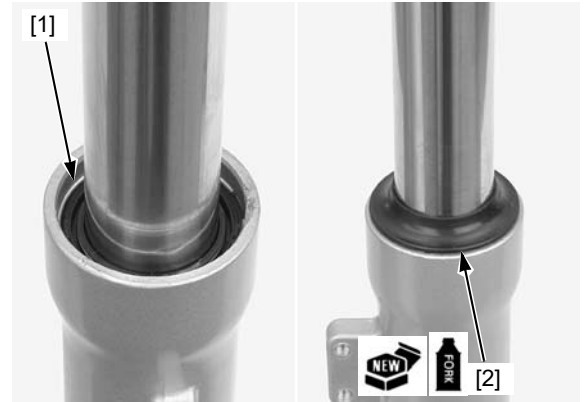
Apply fork oil to the lip of a new oil seal [1] and drive it into the fork slider with the special tools until the stopper ring groove [2] becomes visible.

**TOOLS:**

- [3] Fork seal driver 07747-0010100
- [4] Driver attachment, 31.2 mm 07747-0010400



Install the stopper ring [1] into the groove of the fork slider.  
Apply fork oil to the lip of a new dust seal [2] and install it.



Pour half of the required amount of the recommended fork fluid into the fork pipe.

**RECOMMENDED FORK FLUID:**

**Honda ULTRA CUSHION OIL 10W or equivalent**

**FORK FLUID CAPACITY:**

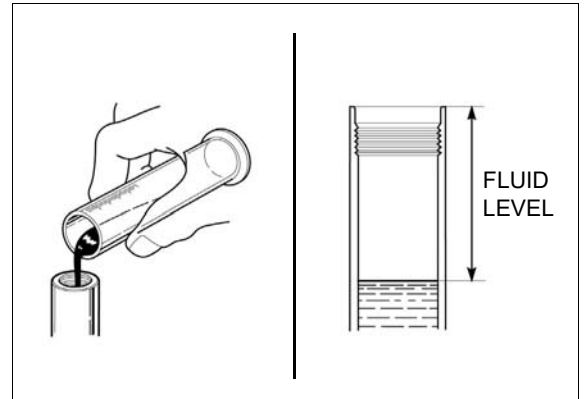
**180 ± 2.5 cm<sup>3</sup> (6.1 ± 0.08 US oz, 6.3 ± 0.09 Imp oz)**

Pump the fork pipe slowly several times to remove trapped air.

Pour additional fluid up to the specified capacity and repeat the above step.

Compress the fork leg fully.

Measure the fluid level from the top of the fork pipe.



**FLUID LEVEL:**

**XR125LK/LEK: 179 mm (7.0 in)**

**XL125LK: 194 mm (7.6 in)**

Wipe fluid off the spring thoroughly with a clean cloth.  
Install the fork spring with the tightly wound coil side facing down.

