

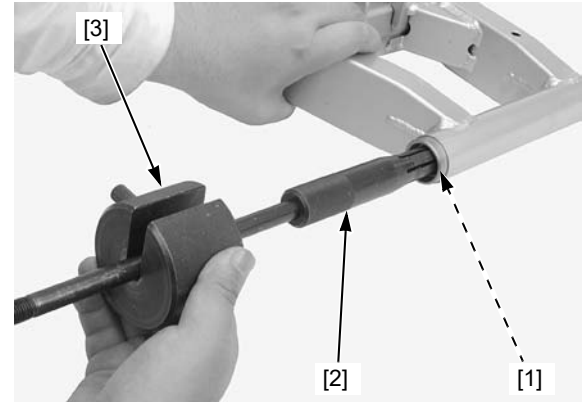
**NEEDLE BEARING REPLACEMENT**

Remove the drive chain guard bolts, collars and drive chain guard (page 15-14).

Remove the needle bearing [1] form the swingarm using the special tools.

**TOOL:**

- [2] Bearing remover set, 20 mm 07936-3710600
- [3] Bearing remover weight 07741-0010201
- Bearing remover handle 07936-3710100



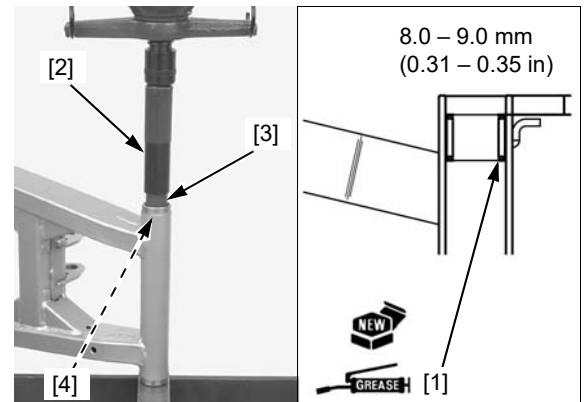
Apply grease to a new needle bearing [1].

*Press the needle bearing on the stamped side.*

Press the needle bearings into the swingarm pivot so that the needle bearing surface is lower 8.0 – 9.0 mm (0.31 – 0.35 in) from the end of the swingarm using the special tools and a hydraulic press.

**TOOLS:**

- [2] Driver 07749-0010000
- [3] Attachment, 24 x 26 mm 07746-0010700
- [4] Pilot, 20 mm 07746-0040500



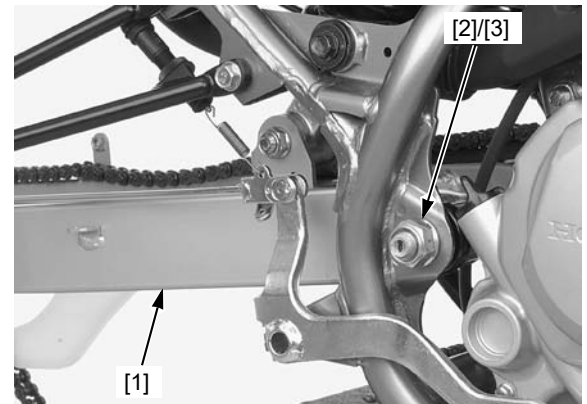
**INSTALLATION**

Install the swingarm [1] onto the frame.

Install the swingarm pivot bolt [2] to the frame from the left side.

Install and tighten the swingarm pivot nut [3] to the specified torque.

**TORQUE: 88 N·m (9.0 kgf·m, 65 lbf·ft)**



Install the drive chain cover [1] on the swingarm.

Install the drive chain cover collars [2] and bolts [3], then tighten the bolts.

