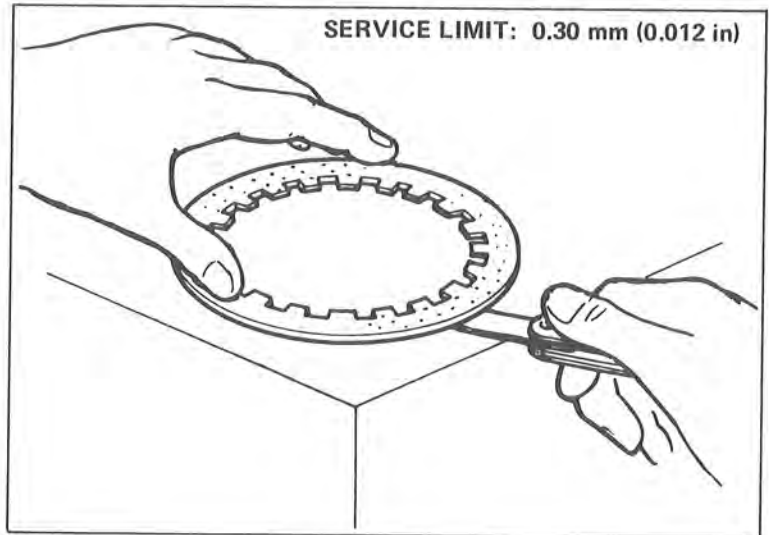




CLUTCH PLATE

Check for plate warpage on a surface plate, using a feeler gauge.



CLUTCH OUTER AND OUTER GUIDE

Check the slots in the outer drum for nicks, cuts or indentations made by the friction discs.

Measure the I. D. of the primary drive gear and the O. D., I. D. and length of the outer guide.

CHECK: NICKS, CUTS, INDENTATIONS

I.D. SERVICE LIMIT:
27.05 mm (1.065 in)



CLUTCH OUTER GUIDE
SERVICE LIMITS:
I.D. 22.05 mm (0.868 in)
O.D. 26.91 mm (1.059 in)
LENGTH: 33.10 mm (1.303 in)

INSTALLATION

Install the clutch discs, plates and pressure plate on the center drum.

NOTE

- Stack the discs and plates alternately as shown.
- Coat new clutch discs with engine oil.

