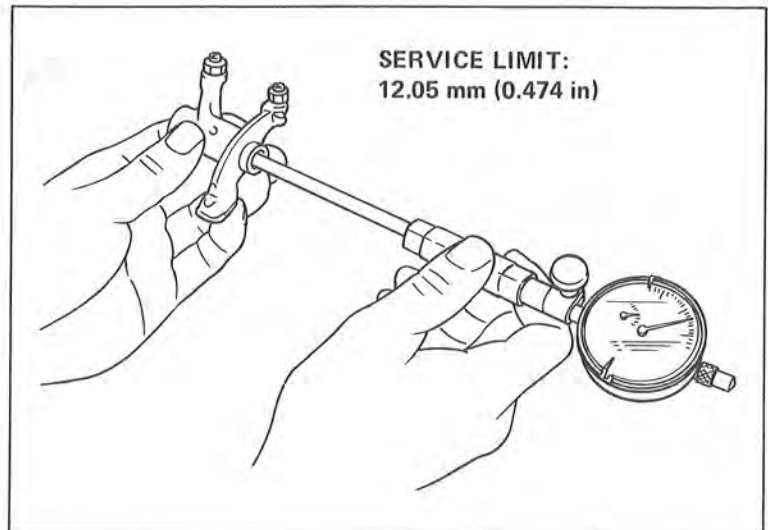




## CYLINDER HEAD/VALVES

Measure the I.D. of each rocker arm.

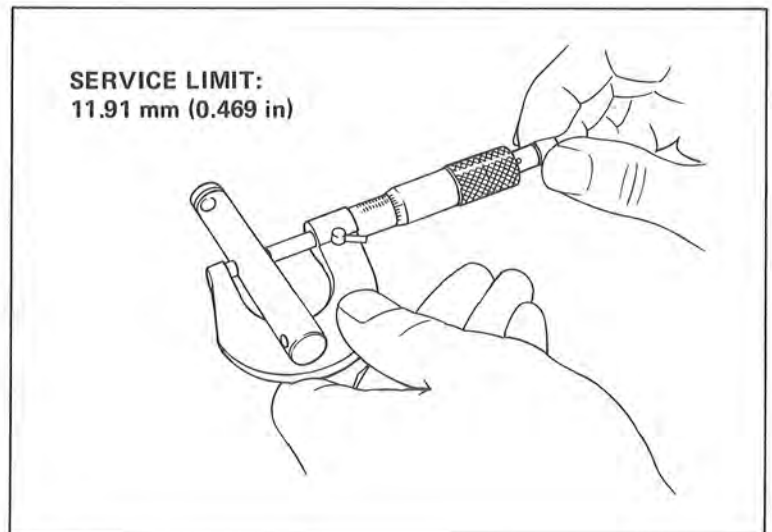


### ROCKER ARM SHAFT INSPECTION

Inspect rocker arm shafts for wear or damage.  
Measure the O.D.

Calculate the rocker arm-to-shaft clearance.

**SERVICE LIMIT: 0.14 mm (0.006 in)**



## CAMSHAFT REMOVAL

Remove the crankshaft hole cap and timing hole cap.

Remove the reed valve.

Remove the camshaft plug.

Remove the cam sprocket bolts.

### NOTE

Do not drop the bolts into the crankcase.

