



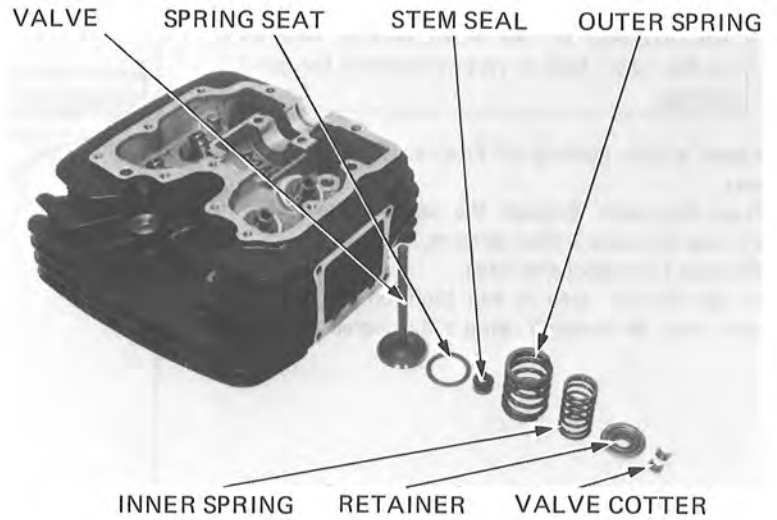
CYLINDER HEAD/VALVES

CYLINDER HEAD ASSEMBLY

NOTE

Install new valve stem seals when assembling.

Lubricate each valve stem with oil.
Insert the valves into the valve guides.
Install the valve springs and retainers.

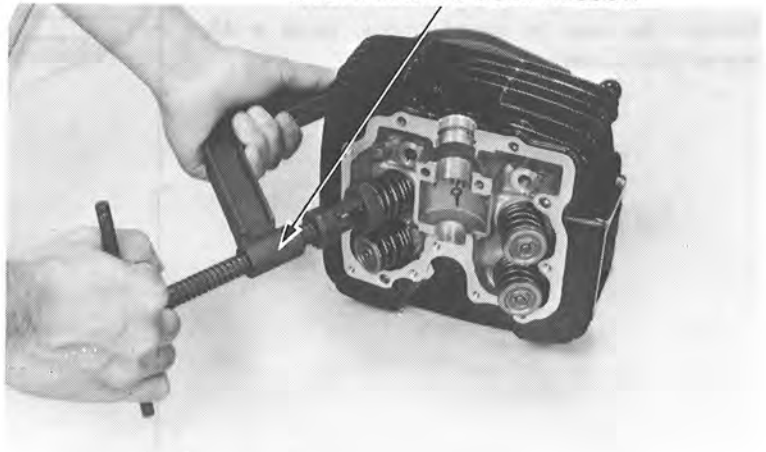


Install the valve cotters.

CAUTION:

To prevent loss of tension, do not compress the valve spring more than necessary.

VALVE SPRING COMPRESSOR



Tap the valve stems gently with a plastic hammer to firmly seat the cotters.

CAUTION:

Support the cylinder head above the working bench surface to prevent possible valve damage.

PLASTIC HAMMER

