

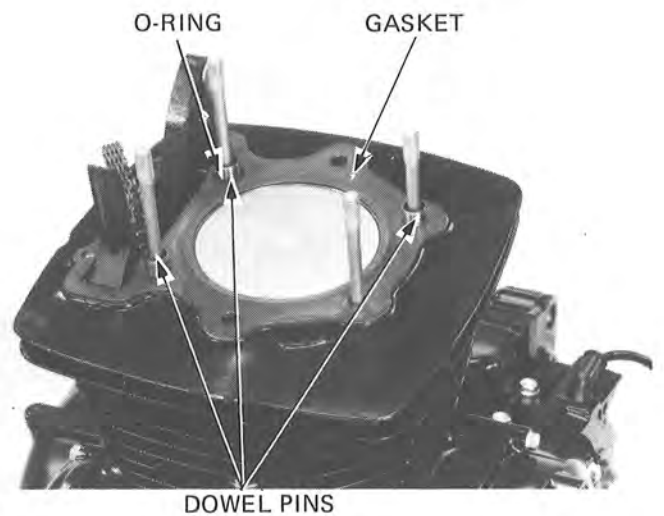


## CYLINDER HEAD INSTALLATION

Loosen the cam chain tensioner lock nut and pull the tensioner all the way up.  
Tighten the lock nut.



Clean any gasket material from the cylinder surface. Install the new O-rings, dowel pins and a new gasket.



Install the cylinder head.  
Tighten the cylinder head nuts in a crisscross pattern in two or more steps.

**TORQUE: 22–28 N·m (2.2–2.8 kg·m, 16–20 ft·lb)**

Install the carburetor insulator and reed valve.

**NOTE**

Install the insulator with the groove facing up.

Install the tensioner bolt.

