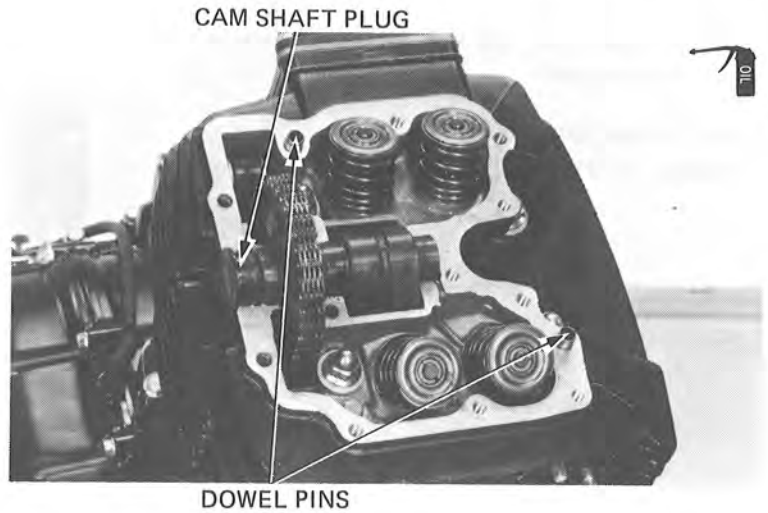




CYLINDER HEAD/VALVES

Install the camshaft plug and dowel pins. Pour clean engine oil into the oil pockets in the head so that the cam lobes are completely submerged.



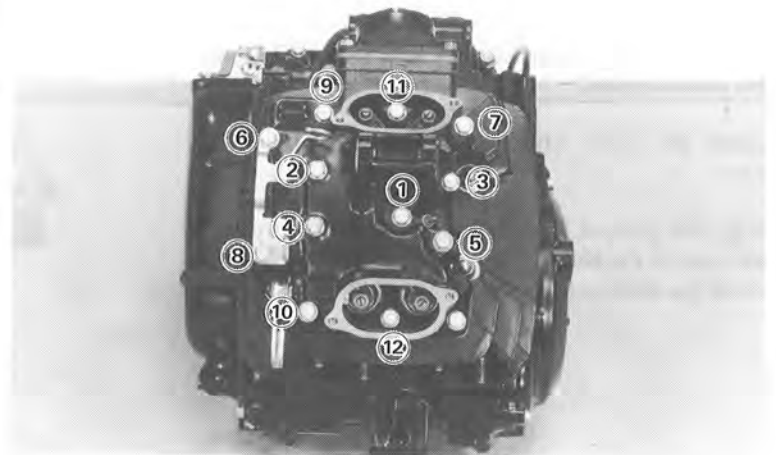
Loosen the valve adjusting screws and then install the cylinder head.

Tighten the cylinder head bolts to the specified torque.

TORQUE: 10–14 N·m (1.0 – 1.4 kg·m, 7–10 ft·lb)

NOTE

- Tighten the head bolts in a crisscross pattern in two or more steps.
- Clean excessive sealant from the head.



Adjust the valve clearance (Page 3-8).
Install the valve covers.

NOTE

- Make sure the O-ring is properly seated in the groove.

Connect the decompression cable.
Adjust the starter decompressor (Page 3-9).
Adjust the cam chain tension (Page 3-10).

