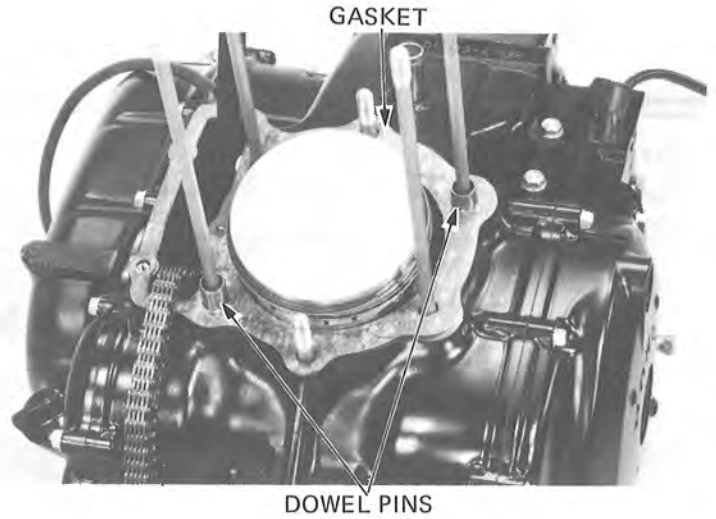




Remove the base gasket, dowel pins and oil control orifice.



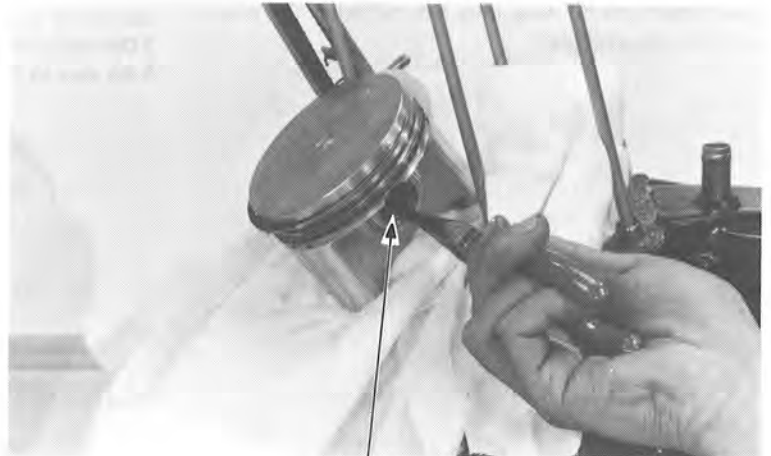
PISTON REMOVAL

Remove the piston pin clip with pliers.

NOTE

Place a shop towel in the crankcase to prevent clips and other objects from falling in.

Press the piston pin out of the piston.



CLIP

PISTON/PISTON RING INSPECTION

Measure the piston ring-to-groove clearance.



SERVICE LIMIT:
TOP/SECOND:
0.12 mm (0.006 in)