



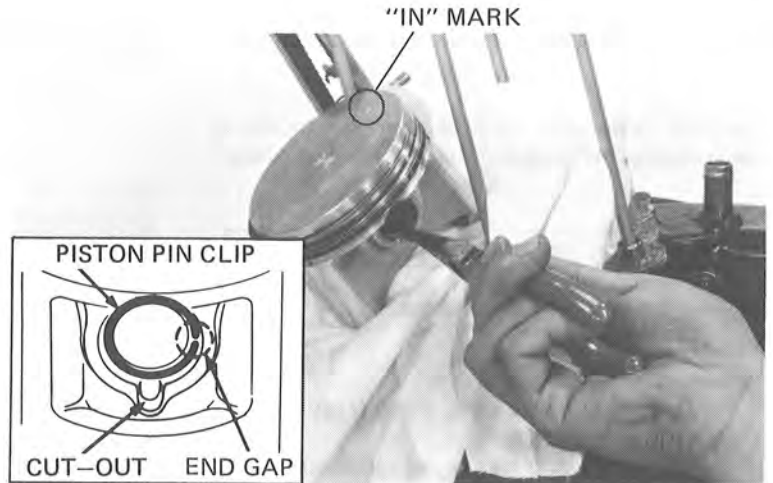
PISTON INSTALLATION

Install the piston and piston pin. Position the piston "IN" mark on the intake valve side.

Install new piston pin clips.

NOTE

Do not align the piston pin clip end gap with the piston cut-out.



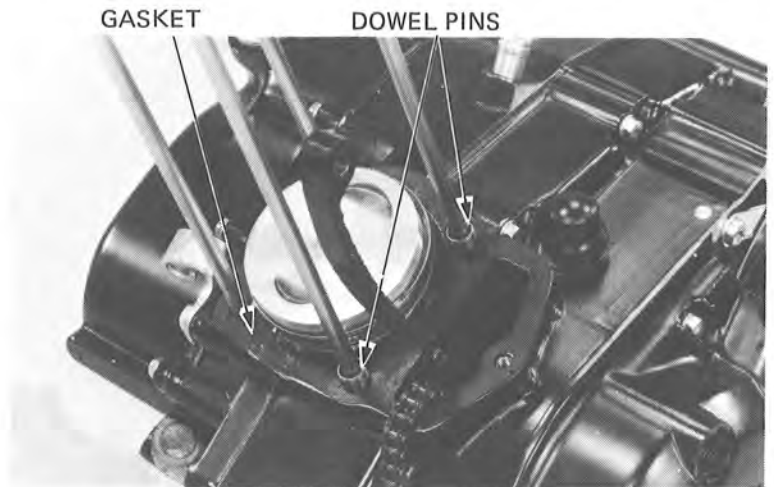
CYLINDER INSTALLATION

Install the cylinder gasket, dowel pins and oil control orifice.

NOTE

Check that the oil control orifice is not clogged.

Remove the shop towel from the crankcase.



Check that the O-ring is in place on the cylinder.

