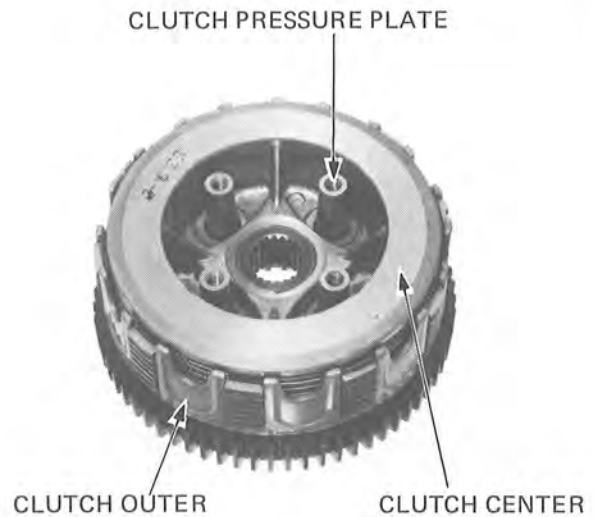




**CLUTCH/OIL PUMP**

Install the clutch center by rotating it to align the splines.



Slide the thrust washer and clutch outer guide over the main shaft.  
Install the clutch.



Install the lock washer with the mark "out side" facing out.  
Install the clutch center holder with two clutch bolts.

