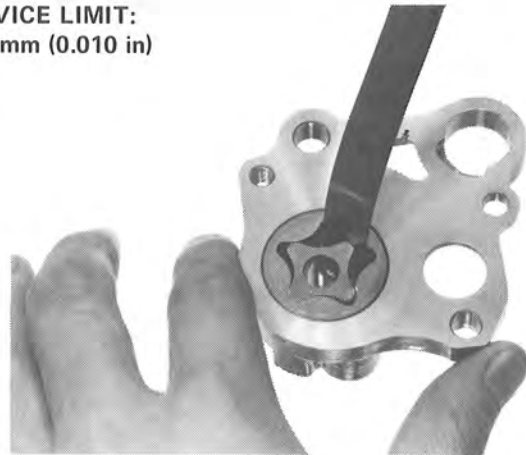




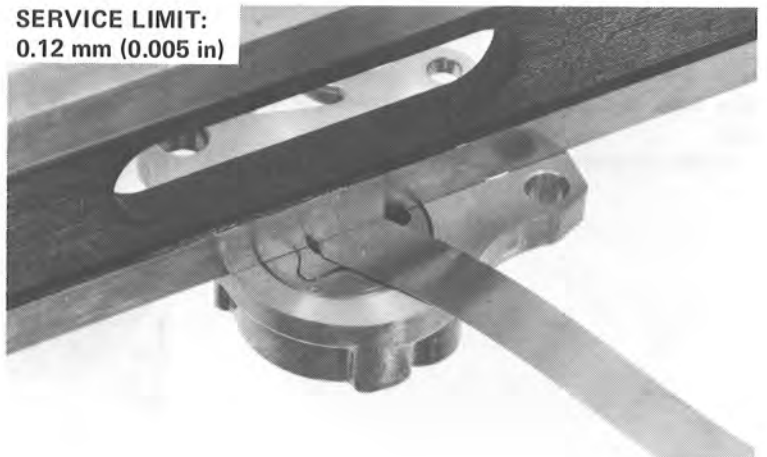
Measure the inner rotor clearance.

SERVICE LIMIT:
0.25 mm (0.010 in)



Measure the pump end clearance

SERVICE LIMIT:
0.12 mm (0.005 in)



STARTER IDLER GEAR INSPECTION

Inspect the idler gear for wear and measure the I.D.

SERVICE LIMIT:
15.10 mm (0.595 in)

